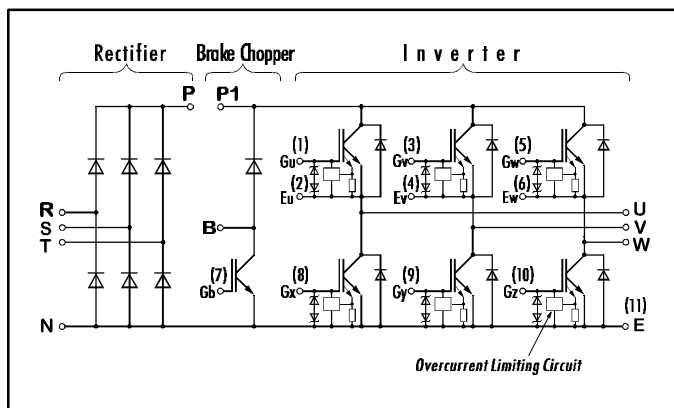


## Power Integrated Module (PIM)

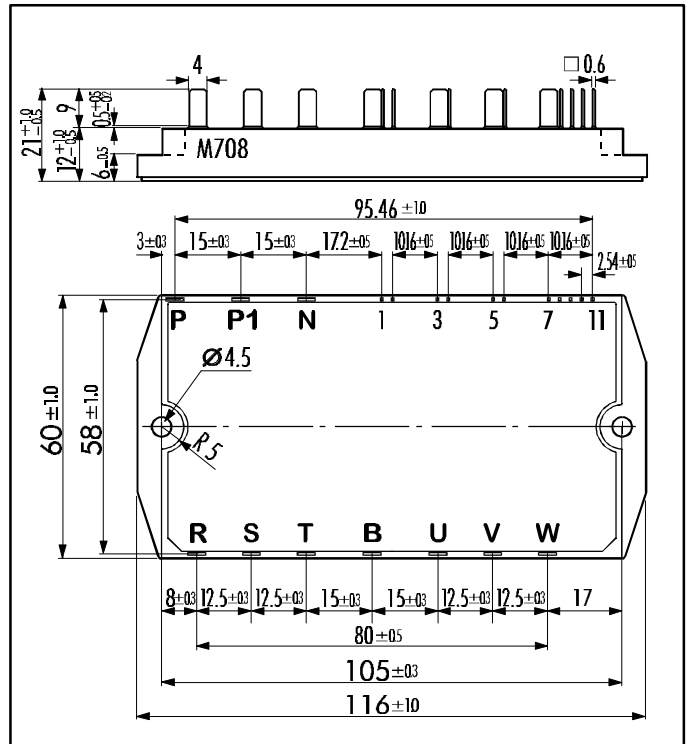
### ■ Features

- Included Rectifier and Brake Chopper
- Square RBSOA
- Low Saturation Voltage
- Overcurrent Limiting Function  
( ~ 3 Times Rated Current )

### ■ Equivalent Circuit



### ■ Outline Drawing



### ■ Absolute Maximum Ratings ( T<sub>c</sub>=25°C )

Items		Symbols	Test Conditions	Ratings	Units
Inverter	Collector-Emitter Voltage	V <sub>CES</sub>		600	V
	Gate -Emitter Voltage	V <sub>GES</sub>		± 20	
	Collector Current	I <sub>C</sub>	Continuous	50	A
		I <sub>C PULSE</sub>	1ms	100	
		-I <sub>C PULSE</sub>	1ms	50	
Collector Power Dissipation	P <sub>C</sub>	1 device	200	W	
Rectifier	Repetitive Peak Reverse Voltage	V <sub>RRM</sub>		800	V
	Non Repetitive Peak Reverse Voltage	V <sub>RSM</sub>		900	
	Average Output Current	I <sub>O</sub>	50Hz/60Hz sin. wave	50	A
	Surge Current (Non Repetitive)	I <sub>FSM</sub>	T <sub>j</sub> =150°C, 10ms	350	
	I <sup>2</sup> t (Non Repetitive)		T <sub>j</sub> =150°C, 10ms	648	
Brake Chopper FWD IGBT	Collector-Emitter Voltage	V <sub>CES</sub>		600	V
	Gate -Emitter Voltage	V <sub>GES</sub>		± 20	
	Collector Current	I <sub>C</sub>	Continuous	50	A
		I <sub>C PULSE</sub>	1ms	100	
	Collector Power Dissipation	P <sub>C</sub>	1 device	200	W
	Repetitive Peak Reverse Voltage	V <sub>RRM</sub>		600	V
	Average Forward Current	I <sub>F(AV)</sub>		1	A
	Surge Current	I <sub>FSM</sub>	10ms	50	
	Operating Junction Temperature	T <sub>j</sub>		+150	°C
	Storage Temperature	T <sub>Stg</sub>		-40 ~ +125	
Isolation Voltage	V <sub>ISO</sub>	A.C. 1min.	2500	V	
Mounting Screw Torque *1			1.7	Nm	

Note: \*1:Recommendable Value; 1.3 ~ 1.7 Nm (M4)

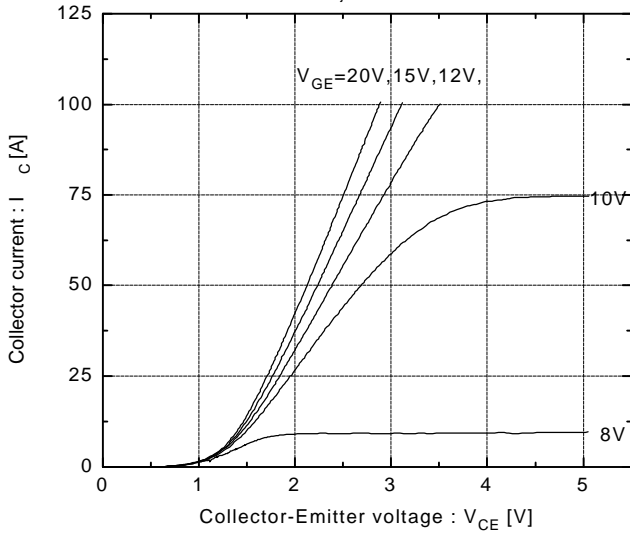
## ■ Electrical Characteristics (T<sub>j</sub>=25°C)

Items		Symbols	Test Conditions	Min.	Max.	Units	
Inverter	IGBT	Zero Gate Voltage Collector Current	I <sub>CES</sub>	V <sub>GE</sub> =0V V <sub>CE</sub> =600V		1.0	mA
		Gate-Emitter Leakage Current	I <sub>GES</sub>	V <sub>CE</sub> =0V V <sub>GE</sub> =±20V		20	μA
		Gate-Emitter Threshold Voltage	V <sub>GE(th)</sub>	V <sub>GE</sub> =20V I <sub>C</sub> =50mA	4.5	7.5	V
		Collector-Emitter Saturation Voltage	V <sub>CE(sat)</sub>	V <sub>GE</sub> =15V I <sub>C</sub> =50A		2.9	
		Input capacitance	C <sub>ies</sub>	f=1MHz, V <sub>GE</sub> =0V, V <sub>CE</sub> =10V	3300 (typ.)		pF
		Turn-on Time	t <sub>on</sub>	V <sub>CC</sub> = 300V I <sub>C</sub> = 50A		1.2	μs
			t <sub>r</sub>			0.6	
Turn-off Time	t <sub>off</sub>	V <sub>GE</sub> = ±15V R <sub>G</sub> = 51Ω		1.0	μs		
	t <sub>f</sub>			0.35			
FWD	Diode Forward On-Voltage	V <sub>F</sub>	I <sub>F</sub> =50A V <sub>GE</sub> =0V		3.1	V	
	Reverse Recovery Time	t <sub>rr</sub>	I <sub>F</sub> =50A		350	ns	
Rectif.	Forward Voltage	V <sub>FM</sub>	I <sub>F</sub> = 50A		1.55	V	
	Reverse Current	I <sub>RRM</sub>	V <sub>R</sub> =800V		1.0	mA	
Brake Chopper	IGBT	Zero Gate Voltage Collector Current	I <sub>CES</sub>	V <sub>GE</sub> =0V V <sub>CE</sub> =600V		1.0	mA
		Gate-Emitter Leakage Current	I <sub>GES</sub>	V <sub>CE</sub> =0V V <sub>GE</sub> =±20V		100	nA
		Collector-Emitter Saturation Voltage	V <sub>CE(sat)</sub>	V <sub>GE</sub> =15V I <sub>C</sub> =50A		2.8	V
		Turn-on Time	t <sub>on</sub>	V <sub>CC</sub> = 300V I <sub>C</sub> = 50A		0.8	μs
			t <sub>r</sub>			0.6	
		Turn-off Time	t <sub>off</sub>	V <sub>GE</sub> = ±15V R <sub>G</sub> = 51Ω		1.0	μs
			t <sub>f</sub>			0.35	
FWD	Reverse Current	I <sub>RRM</sub>	V <sub>R</sub> =600V		1.0	mA	
	Reverse Recovery Time	t <sub>rr</sub>			600	ns	

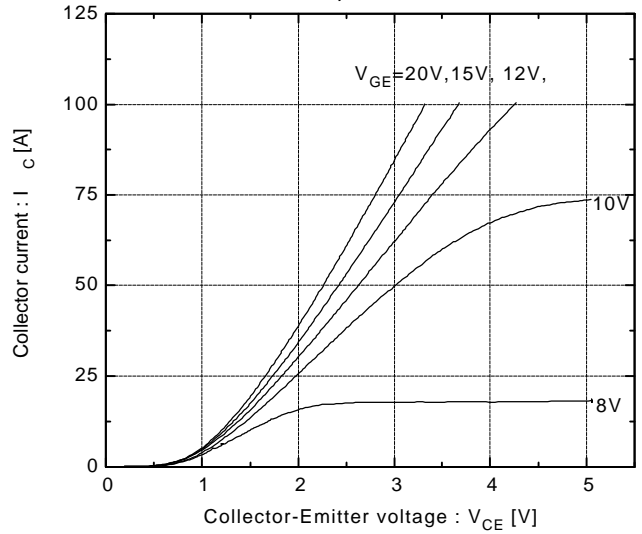
## ■ Thermal Characteristics

Items	Symbols	Test Conditions	Min.	Max.	Units
Thermal Resistance (1 device)	R <sub>th(j-c)</sub>	Inverter IGBT		0.63	°C/W
		Inverter FRD		1.60	
		Brake IGBT		0.63	
		Converter Diode		2.10	
Contact Thermal Resistance	R <sub>th(c-f)</sub>	With Thermal Compound	0.05 (typ.)		

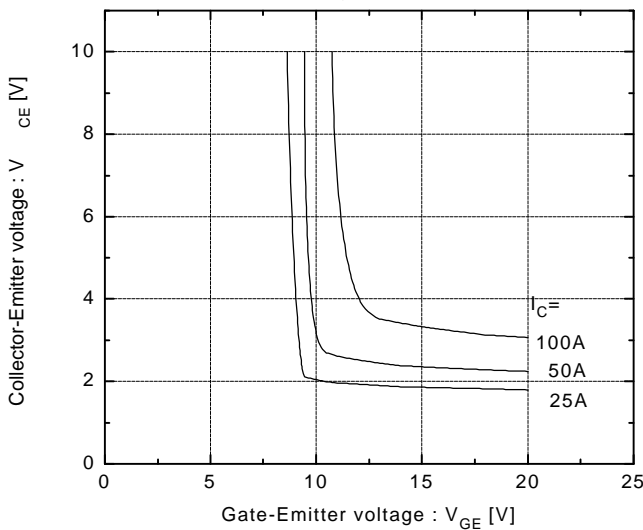
Collector current vs. Collector-Emitter voltage  
 $T_j=25^\circ\text{C}$



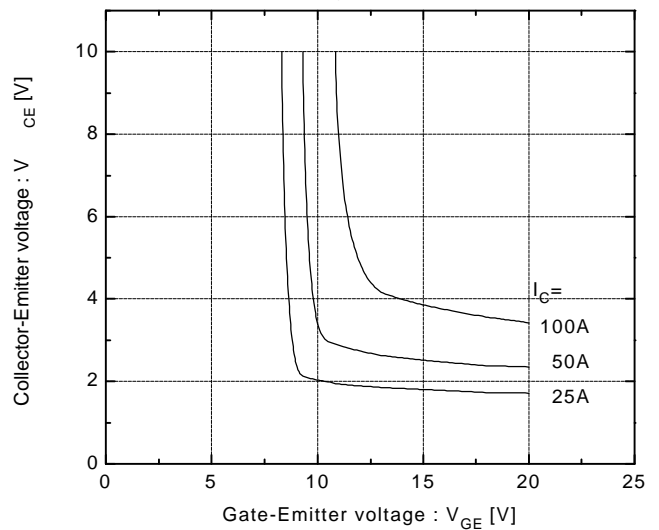
Collector current vs. Collector-Emitter voltage  
 $T_j=125^\circ\text{C}$



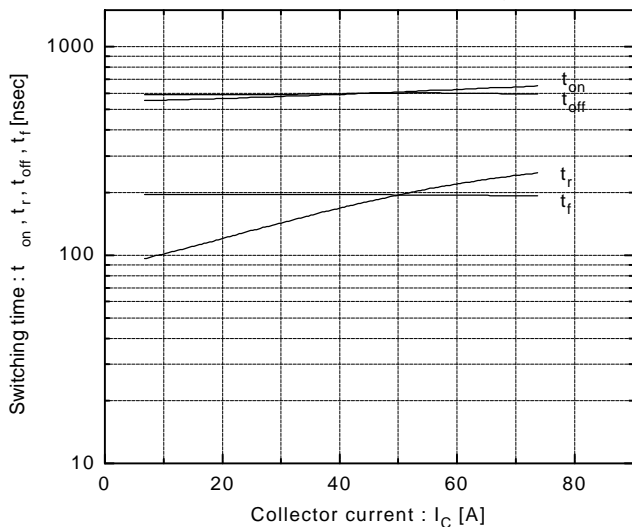
Collector-Emitter vs. Gate-Emitter voltage  
 $T_j=25^\circ\text{C}$



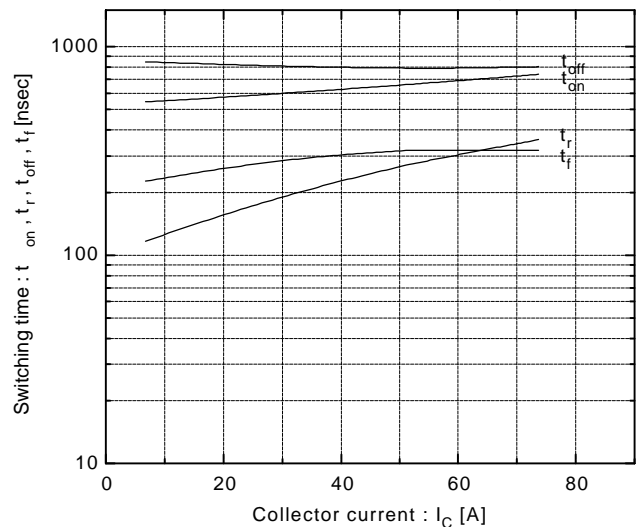
Collector-Emitter vs. Gate-Emitter voltage  
 $T_j=125^\circ\text{C}$

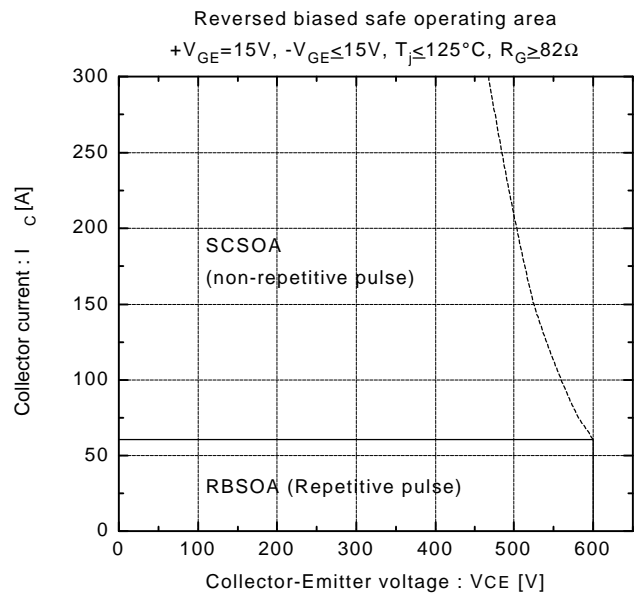
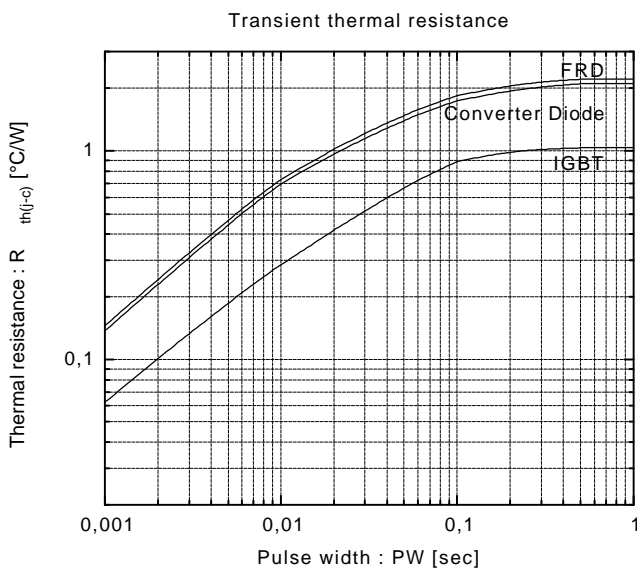
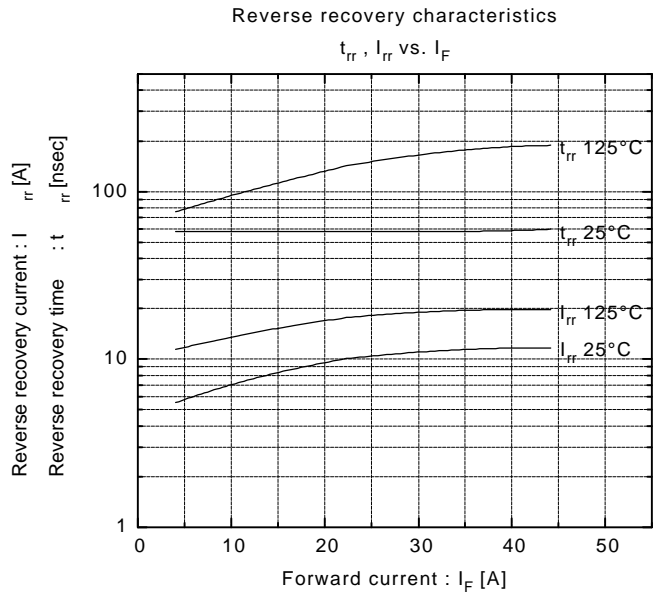
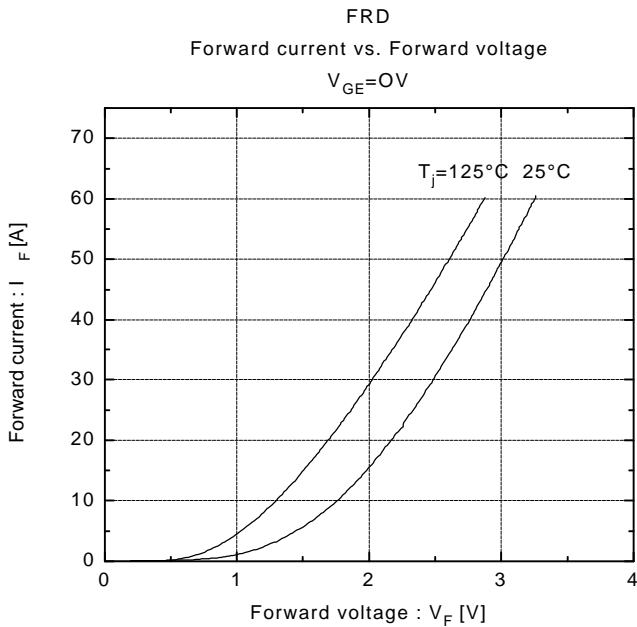
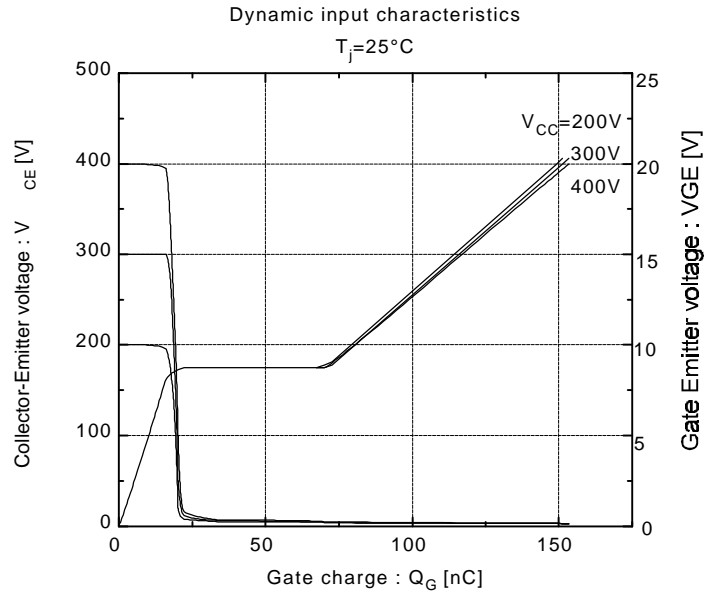
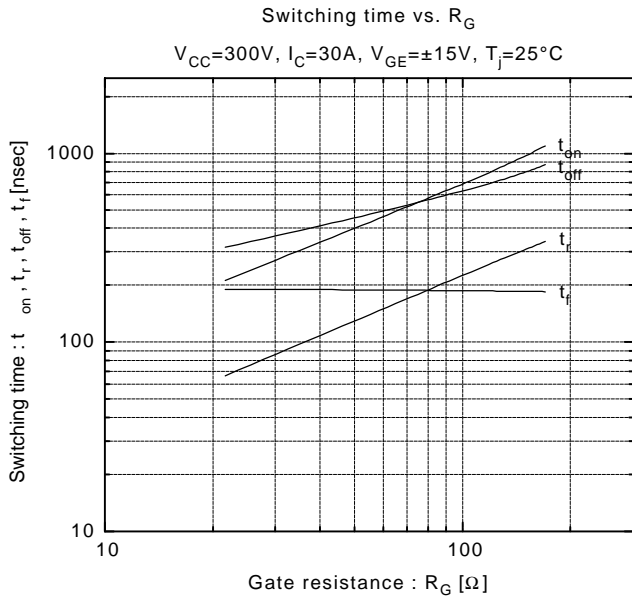


Switching time vs. Collector current  
 $V_{CC}=300\text{V}, R_G=51\Omega, V_{GE}=\pm 15\text{V}, T_j=25^\circ\text{C}$



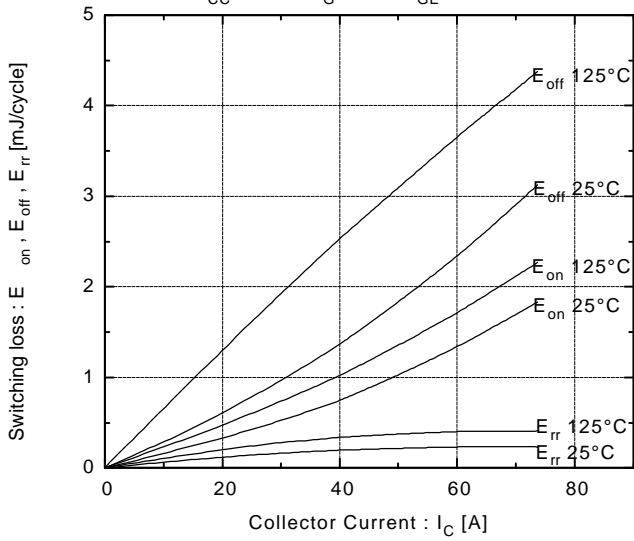
Switching time vs. Collector current  
 $V_{CC}=300\text{V}, R_G=51\Omega, V_{GE}=\pm 15\text{V}, T_j=125^\circ\text{C}$





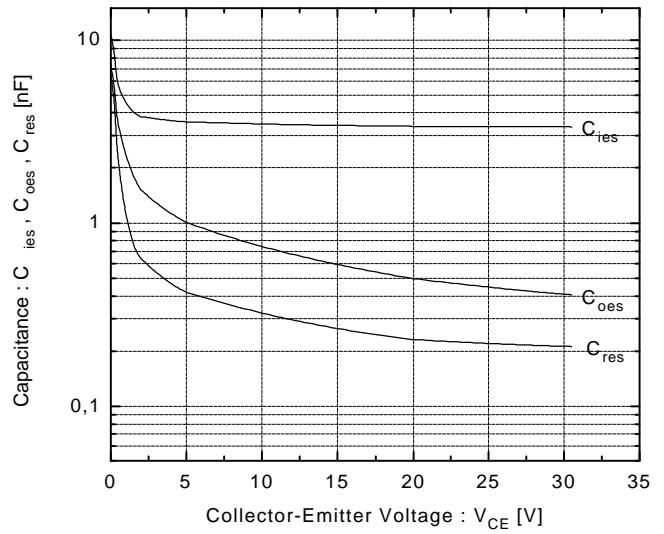
Switching loss vs. Collector current

$V_{CC}=300V, R_G=51\Omega, V_{GE}=\pm 15V$



Capacitance vs. Collector-Emitter voltage

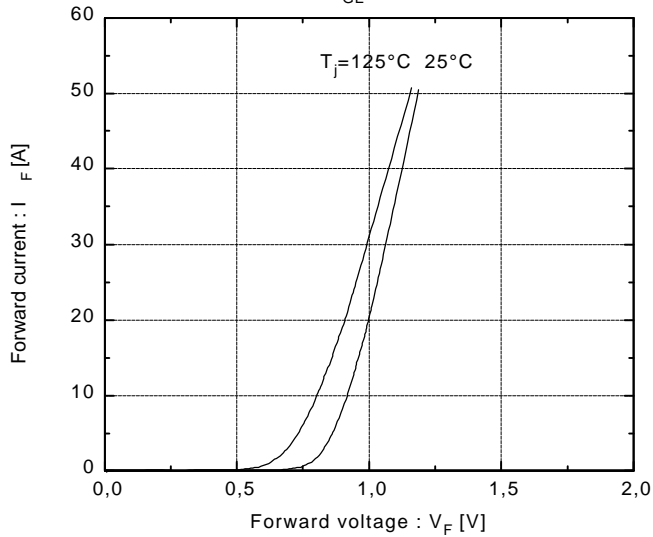
$T_j=25^\circ C$



Converter Diode

Forward current vs. Forward voltage

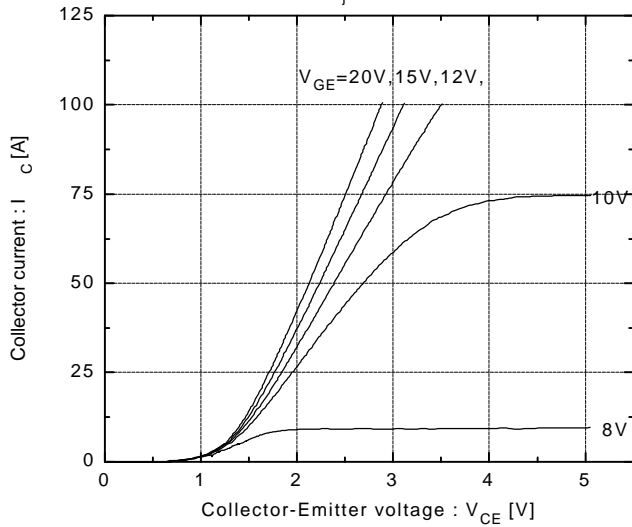
$V_{GE}=0V$



## Brake Chopper IGBT

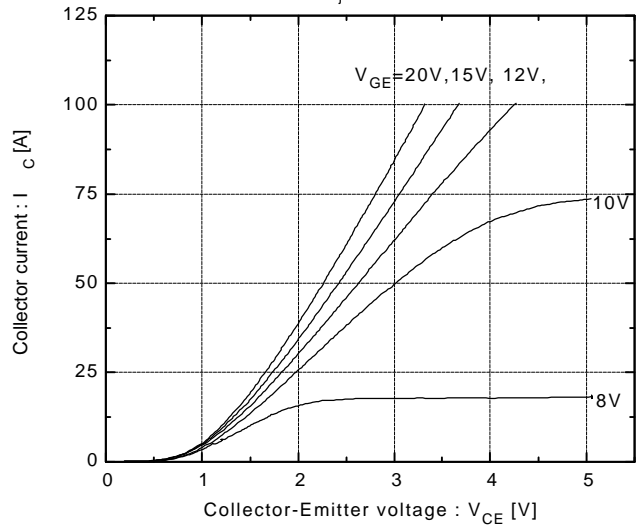
Collector current vs. Collector-Emittor voltage

$T_j=25^\circ\text{C}$



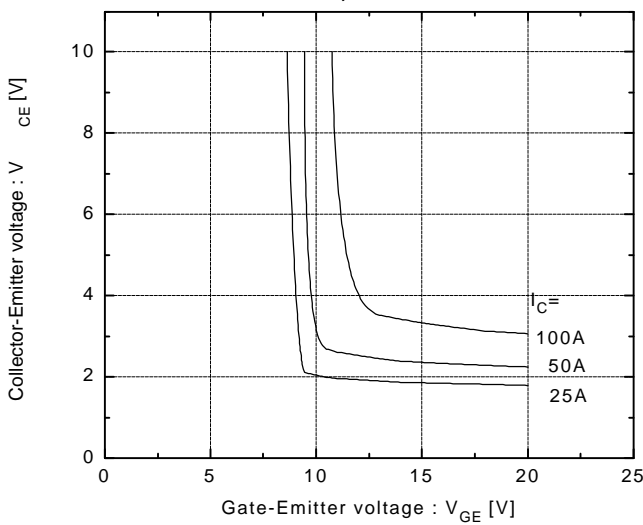
Collector current vs. Collector-Emittor voltage

$T_j=125^\circ\text{C}$



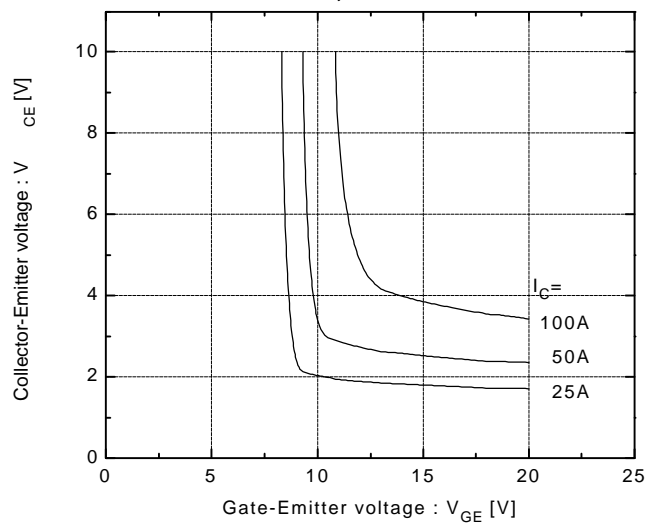
Collector-Emittor vs. Gate-Emittor voltage

$T_j=25^\circ\text{C}$

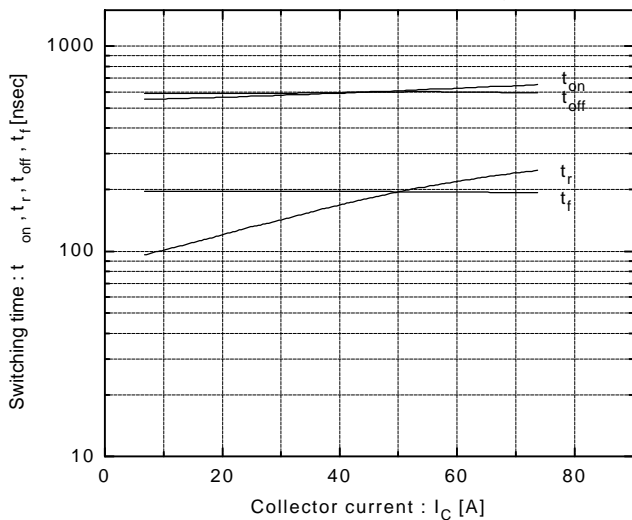


Collector-Emittor vs. Gate-Emittor voltage

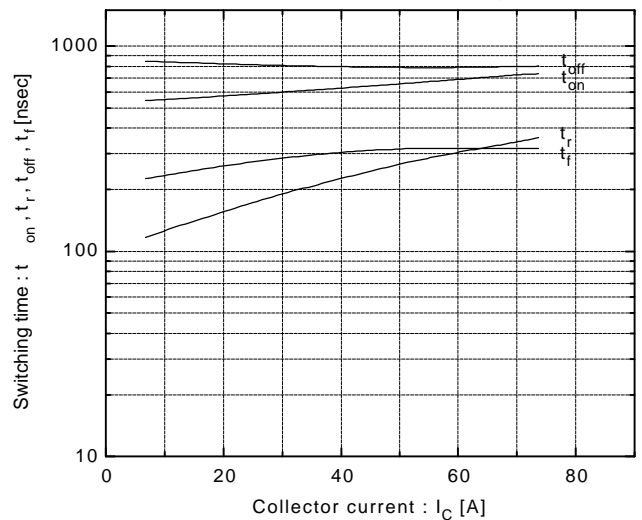
$T_j=125^\circ\text{C}$



Switching time vs. Collector current  
 $V_{CC}=300\text{V}, R_G=51\Omega, V_{GE}=\pm 15\text{V}, T_j=25^\circ\text{C}$



Switching time vs. Collector current  
 $V_{CC}=300\text{V}, R_G=51\Omega, V_{GE}=\pm 15\text{V}, T_j=125^\circ\text{C}$



## Brake Chopper IGBT

