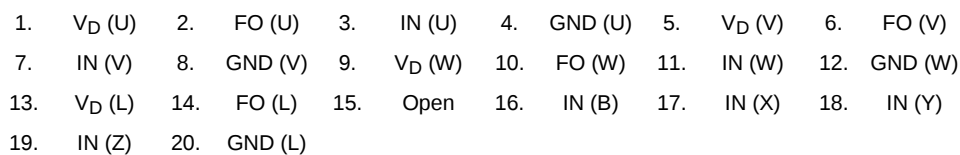


Motor Control Applications

- Integrates inverter, brake power circuit and control circuits (IGBT drive units, and units for protection against short-circuit current, over-current, under-voltage and over-temperature) into a single package.
- The electrodes are isolated from the case
- Low thermal resistance
- $V_{CE(sat)} = 1.8 \text{ V (typ.)}$
- UL recognized: File No.E87989
- Weight: 278 g (typ.)

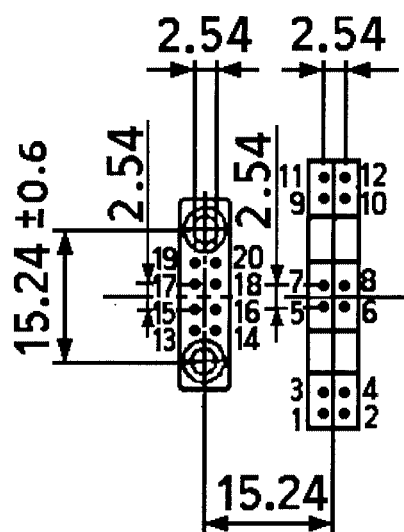
- | | | | | | | | | | | | | | |
|-----|--------------------|-----|--------------------|-----|--------|-----|---------|-----|--------------------|-----|--------------------|-----|--------|
| 1. | V _D (U) | 2. | FO (U) | 3. | IN (U) | 4. | GND (U) | 5. | V _D (V) | 6. | FO (V) | 7. | IN (V) |
| 8. | GND (V) | 9. | V _D (W) | 10. | FO (W) | 11. | IN (W) | 12. | GND (W) | 13. | V _D (L) | 14. | FO (L) |
| 15. | Open | 16. | IN (B) | 17. | IN (X) | 18. | IN (Y) | 19. | IN (Z) | 20. | GND (L) | | |

Unit: mm



Signal Terminal Layout

Unit: mm



1.	V _D (U)	2.	FO (U)	3.	IN (U)	4.	GND (U)	5.	V _D (V)	6.	FO (V)
7.	IN (V)	8.	GND (V)	9.	V _D (W)	10.	FO (W)	11.	IN (W)	12.	GND (W)
13.	V _D (L)	14.	FO (L)	15.	Open	16.	IN (B)	17.	IN (X)	18.	IN (Y)
19.	IN (Z)	20.	GND (L)								

Maximum Ratings ($T_j = 25^\circ\text{C}$)

Stage	Characteristic	Condition	Symbol	Rating	Unit
Inverter	Supply voltage	P-N Power terminal	V_{CC}	450	V
	Collector-emitter voltage	—	V_{CES}	600	V
	Collector current	$T_c = 25^\circ\text{C}$, DC	I_C	75	A
	Forward current	$T_c = 25^\circ\text{C}$, DC	I_F	75	A
	Collector power dissipation	$T_c = 25^\circ\text{C}$, DC	P_C	460	W
	Junction temperature	—	T_j	150	$^\circ\text{C}$
Brake	Supply voltage	P-N Power terminal	V_{CC}	450	V
	Collector-emitter voltage	—	V_{CES}	600	V
	Collector current	$T_c = 25^\circ\text{C}$, DC	I_C	50	A
	Reverse voltage	—	V_R	600	V
	Forward current	$T_c = 25^\circ\text{C}$, DC	I_F	50	A
	Collector power dissipation	$T_c = 25^\circ\text{C}$	P_C	340	W
	Junction temperature	—	T_j	150	$^\circ\text{C}$
Control	Control supply voltage	V_D -GND Terminal	V_D	20	V
	Input voltage	IN-GND Terminal	V_{IN}	20	V
	Fault output voltage	FO-GND Terminal	V_{FO}	20	V
	Fault output current	FO sink current	I_{FO}	14	mA
Module	Operating temperature	—	T_c	$-20 \sim +100$	$^\circ\text{C}$
	Storage temperature range	—	T_{stg}	$-40 \sim +125$	$^\circ\text{C}$
	Isolation voltage	AC 1 min	V_{ISO}	2500	V
	Screw torque (Terminal)	M4	—	2	N·m
	Screw torque (Mounting)	M5	—	3	

Electrical Characteristics

1. Inverter stage

Characteristics	Symbol	Test Condition		Min	Typ.	Max	Unit
Collector cut-off current	I_{CEX}	$V_{CE} = 600\text{ V}$	$T_j = 25^\circ\text{C}$	—	—	1	mA
			$T_j = 125^\circ\text{C}$	—	—	10	
Collector-emitter saturation voltage	$V_{CE(sat)}$	$V_D = 15\text{ V}$ $I_C = 75\text{ A}$ $V_{IN} = 15\text{ V} \rightarrow 0\text{ V}$	$T_j = 25^\circ\text{C}$	1.5	1.8	2.2	V
			$T_j = 125^\circ\text{C}$	—	2.0	—	
Forward voltage	V_F	$I_F = 75\text{ A}$, $T_j = 25^\circ\text{C}$		—	1.8	2.2	V
Switching time	t_{on}	$V_{CC} = 300\text{ V}$, $I_C = 75\text{ A}$ $V_D = 15\text{ V}$, $V_{IN} = 15\text{ V} \leftrightarrow 0\text{ V}$ $T_j = 25^\circ\text{C}$, Inductive load (Note 1)		—	1.3	2.2	μs
	$t_c(\text{on})$			—	0.25	—	
	t_{rr}			—	0.2	—	
	t_{off}			—	1.1	2.1	
	$t_c(\text{off})$			—	0.2	—	

Note 1: Switching time test circuit & timing chart

2. Brake stage

Characteristics	Symbol	Test Condition	Min	Typ.	Max	Unit
Collector cut-off current	I_{CEX}	$V_{CE} = 600\text{ V}$	$T_J = 25^\circ\text{C}$	—	1	mA
			$T_J = 125^\circ\text{C}$	—	10	
Collector-emitter saturation voltage	$V_{CE(sat)}$	$V_D = 15\text{ V}$ $I_C = 50\text{ A}$ $V_{IN} = 15\text{ V} \rightarrow 0\text{ V}$	$T_J = 25^\circ\text{C}$	—	1.8	V
			$T_J = 125^\circ\text{C}$	—	2.0	
Reverse current	I_R	$V_R = 600\text{ V}$	$T_J = 25^\circ\text{C}$	—	1	mA
			$T_J = 125^\circ\text{C}$	—	10	
Forward voltage	V_F	$I_F = 50\text{ A}, T_J = 25^\circ\text{C}$	1.5	1.9	2.3	V
Switching time	t_{on}	$V_{CC} = 300\text{ V}, I_C = 50\text{ A}$ $V_D = 15\text{ V}, V_{IN} = 15\text{ V} \leftrightarrow 0\text{ V}$ $T_J = 25^\circ\text{C}, \text{Inductive load}$ (Note 1)	—	1.3	1.8	μs
	$t_{c(on)}$		—	0.65	—	
	t_{rr}		—	0.8	—	
	t_{off}		—	1.1	2.1	
	$t_{c(off)}$		—	0.2	—	

Note 1: Switching time test circuit & timing chart

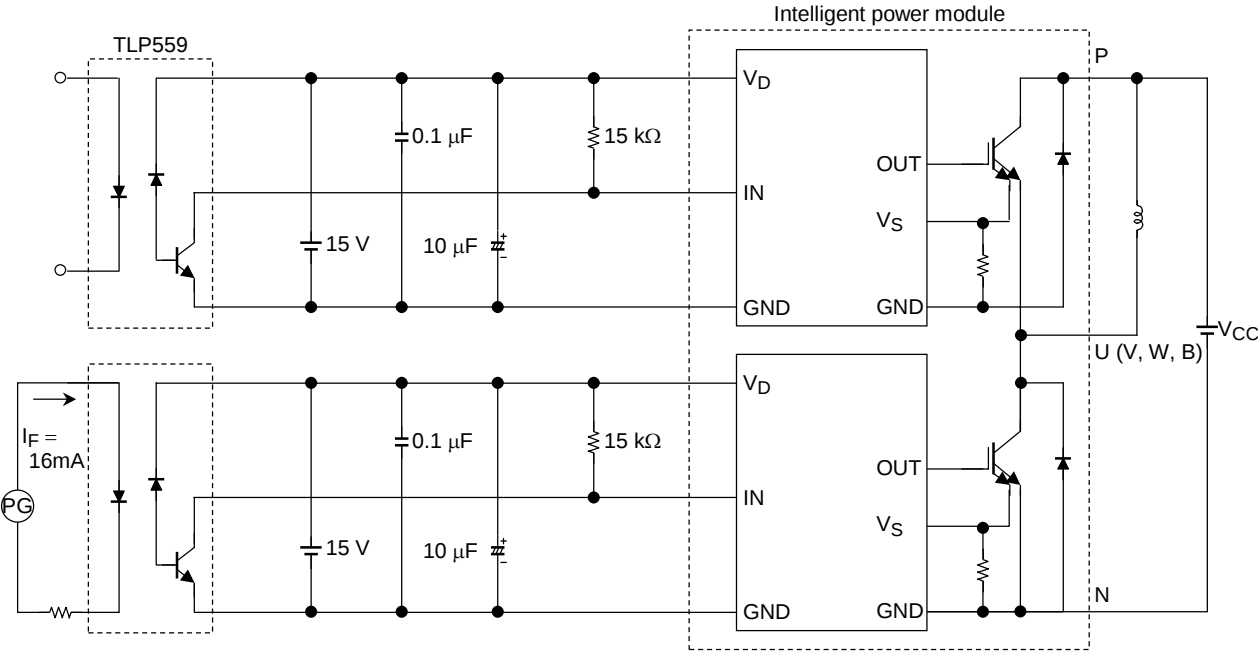
3. Control stage ($T_J = 25^\circ\text{C}$)

Characteristics	Symbol	Test Condition	Min	Typ.	Max	Unit
Control circuit current	High side	$V_D = 15\text{ V}$	—	13	17	mA
	Low side		—	52	68	
Input on signal voltage	$V_{IN(on)}$	$V_D = 15\text{ V}$	1.4	1.6	1.8	V
Input off signal voltage	$V_{IN(off)}$		2.2	2.5	2.8	
Fault output current	Protection	$V_D = 15\text{ V}$	—	10	12	mA
	Normal		—	—	0.1	
Over current protection trip level	Inverter	$V_D = 15\text{ V}, T_J \leq 125^\circ\text{C}$	120	—	—	A
	Brake		80	—	—	
Short circuit protection trip level	Inverter	$V_D = 15\text{ V}, T_J \leq 125^\circ\text{C}$	120	—	—	A
	Brake		80	—	—	
Over current cut-off time	$t_{off(OC)}$	$V_D = 15\text{ V}$	—	5	—	μs
Over temperature protection	Trip level	Case temperature	110	118	125	$^\circ\text{C}$
	Reset level		—	98	—	
Control supply under voltage protection	Trip level	—	11.0	12.0	12.5	V
	Reset level		12.0	12.5	13.0	
Fault output pulse width	t_{FO}	$V_D = 15\text{ V}$	1	2	3	ms

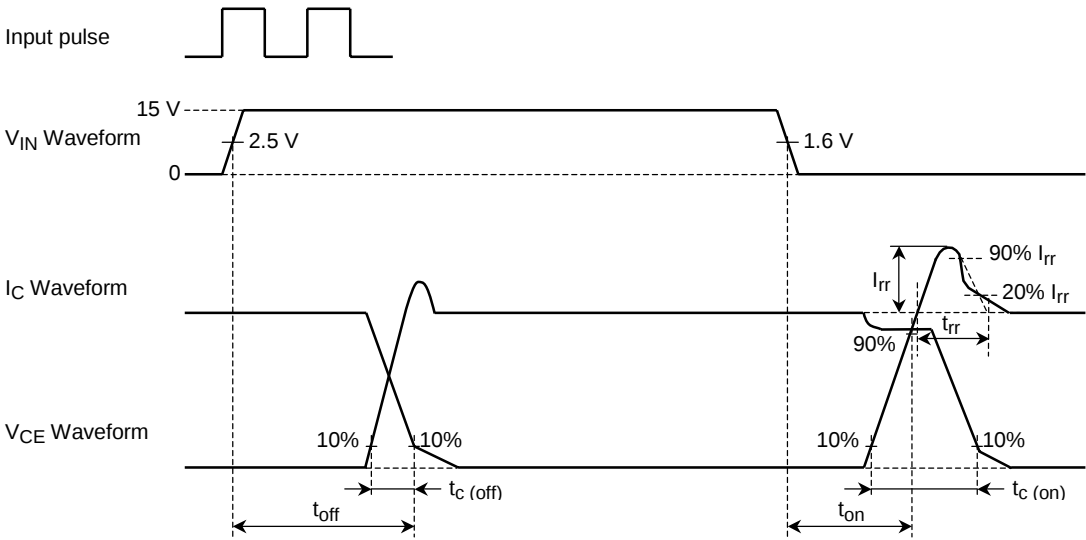
4. Thermal resistance ($T_c = 25^\circ\text{C}$)

Characteristics	Symbol	Test Condition	Min	Typ.	Max	Unit
Junction to case thermal resistance	$R_{th(j-c)}$	Inverter IGBT	—	—	0.270	$^\circ\text{C/W}$
		Inverter FRD	—	—	0.313	
		Brake IGBT	—	—	0.360	
		Brake FRD	—	—	0.600	
Case to fin thermal resistance	$R_{th(c-f)}$	Compound is applied	—	0.017	—	$^\circ\text{C/W}$

Switching Time Test Circuit



Timing Chart

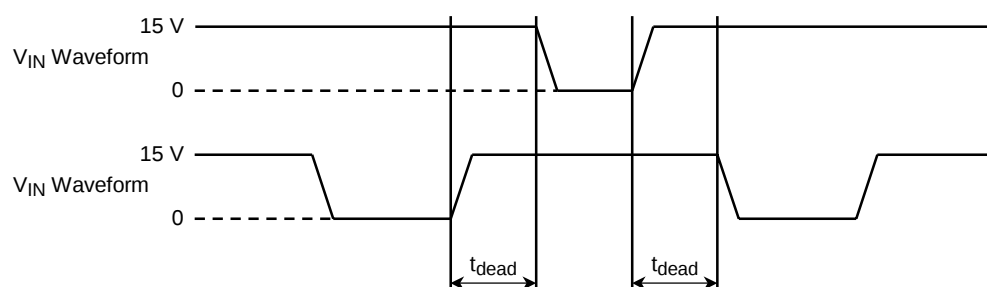


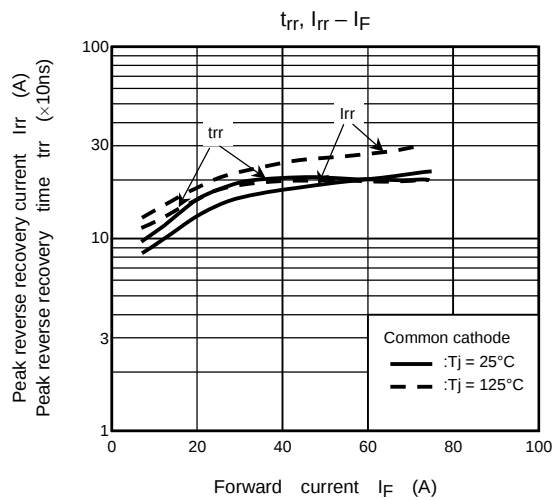
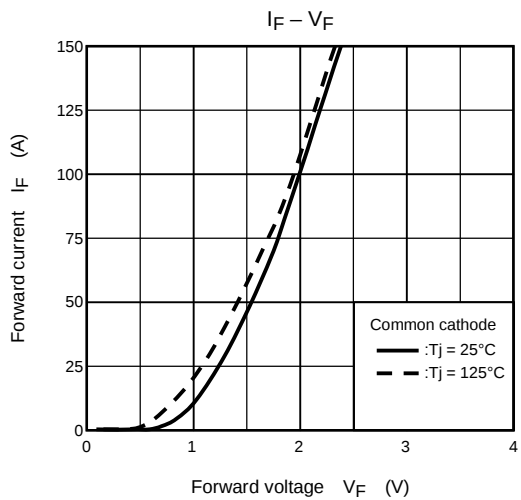
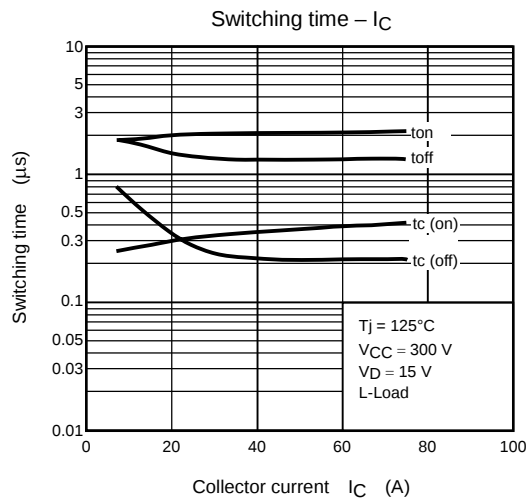
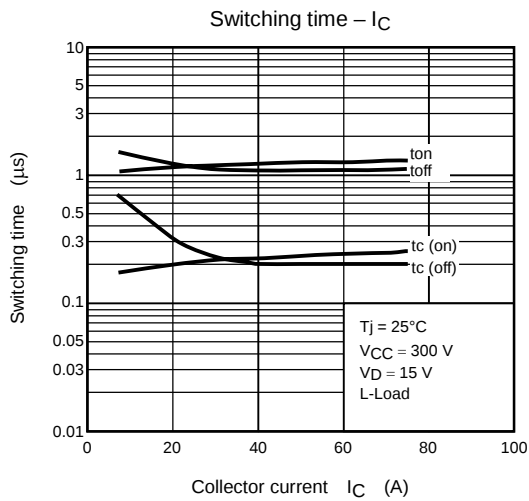
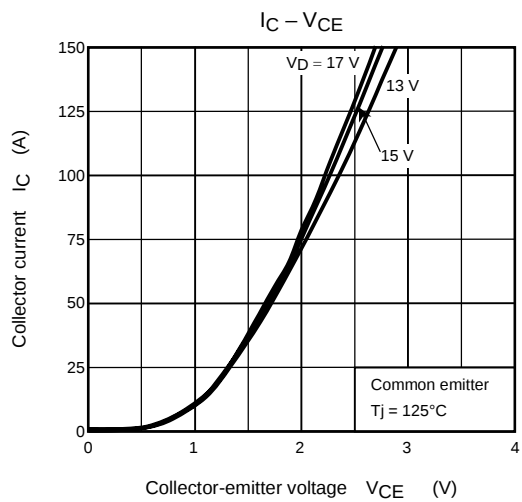
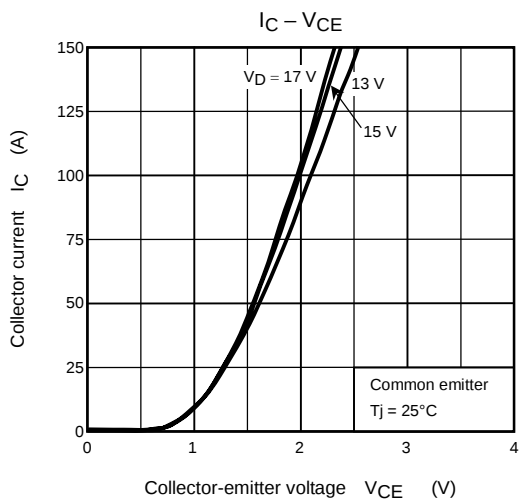
5. Recommended conditions for application

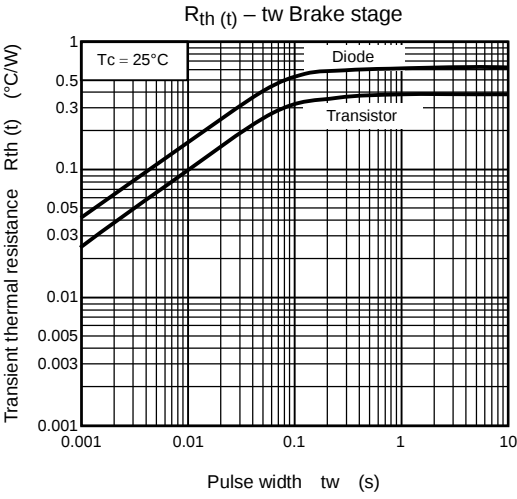
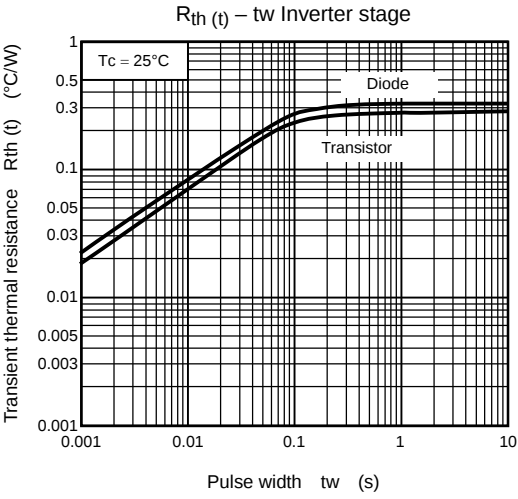
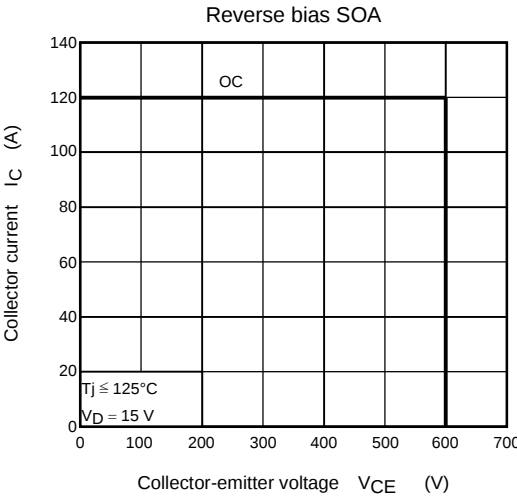
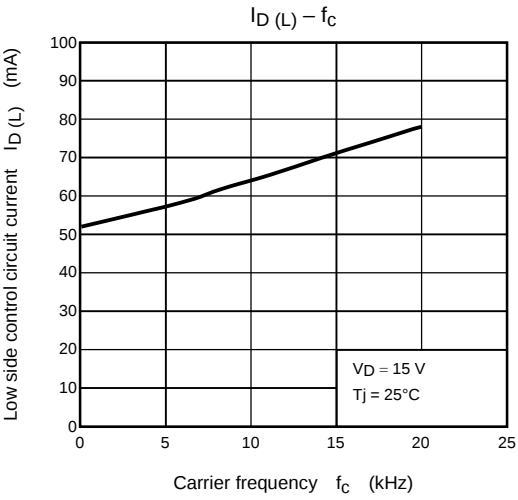
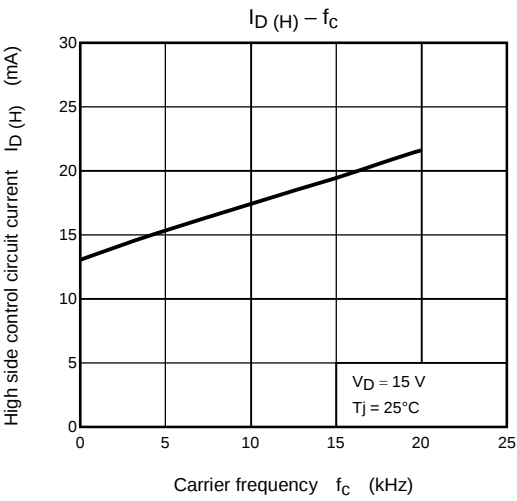
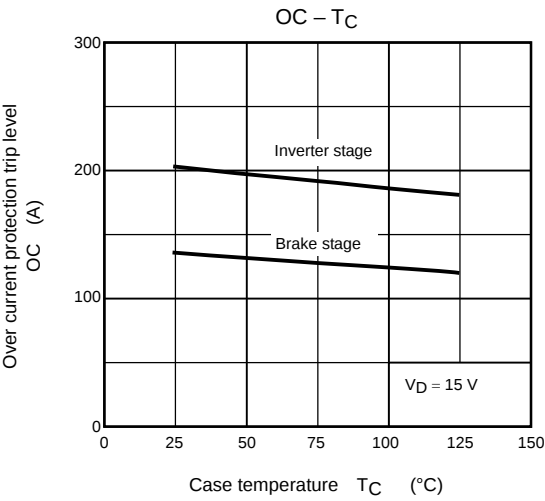
Characteristics	Symbol	Test Condition	Min	Typ.	Max	Unit
Supply voltage	V_{CC}	P-N Power terminal	—	300	400	V
Control supply voltage	V_D	V_D -GND Signal terminal	13.5	15	16.5	V
Carrier frequency	f_c	PWM Control	—	—	20	kHz
Dead time	t_{dead}	Switching time test circuit (See page.6) (Note 2)	3	—	—	μs

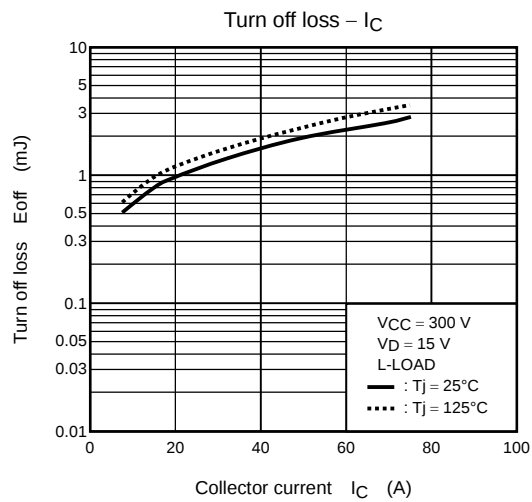
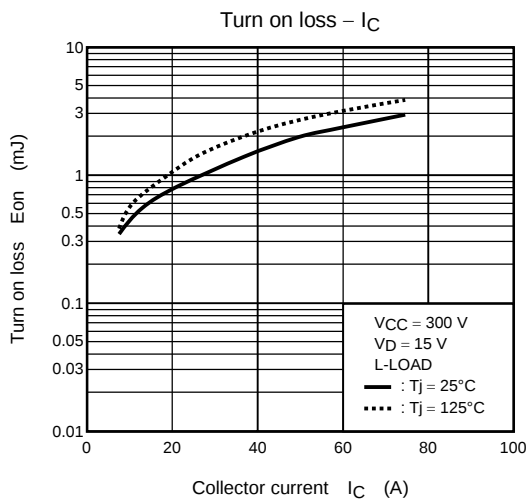
Note 2: The table lists Dead time requirements for the module input, excluding photocoupler delays. When specifying dead time requirements for the photocoupler input, please add photocoupler delays to the dead time given above.

Dead Time Timing Chart









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000707EAA

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