PRELIMINARY

NEC LCD Technologies, Ltd.

TFT COLOR LCD MODULE

NL4823BC37-05

18cm (7.0wide Type)
WQVGA

PRELIMINARY DATA SHEET

DOD-PP-0014 (3rd edition)

This PRELIMINARY DATA SHEET is updated document from DOD-MD-0086(2).

All information is subject to change without notice. Please confirm the sales representative before starting to design your system.

INTRODUCTION

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Examples: Control systems for transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, medical equipment not specifically designed for life support, safety equipment, etc.

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Examples: Military systems, aircraft control equipment, aerospace equipment, nuclear reactor control systems, medical equipment/devices/systems for life support, etc.

The quality grade of this product is the "**Standard**" unless otherwise specified in this document.

CONTENTS

1. OUTLINE

1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL4823BC37-05 is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a color-filter glass substrate.

Color (Red, Green, Blue) data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a signal processing circuit, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Color images are created by regulating the amount of transmitted light through the TFT array of red, green and blue dots.

1.2 APPLICATION

- For industrial use

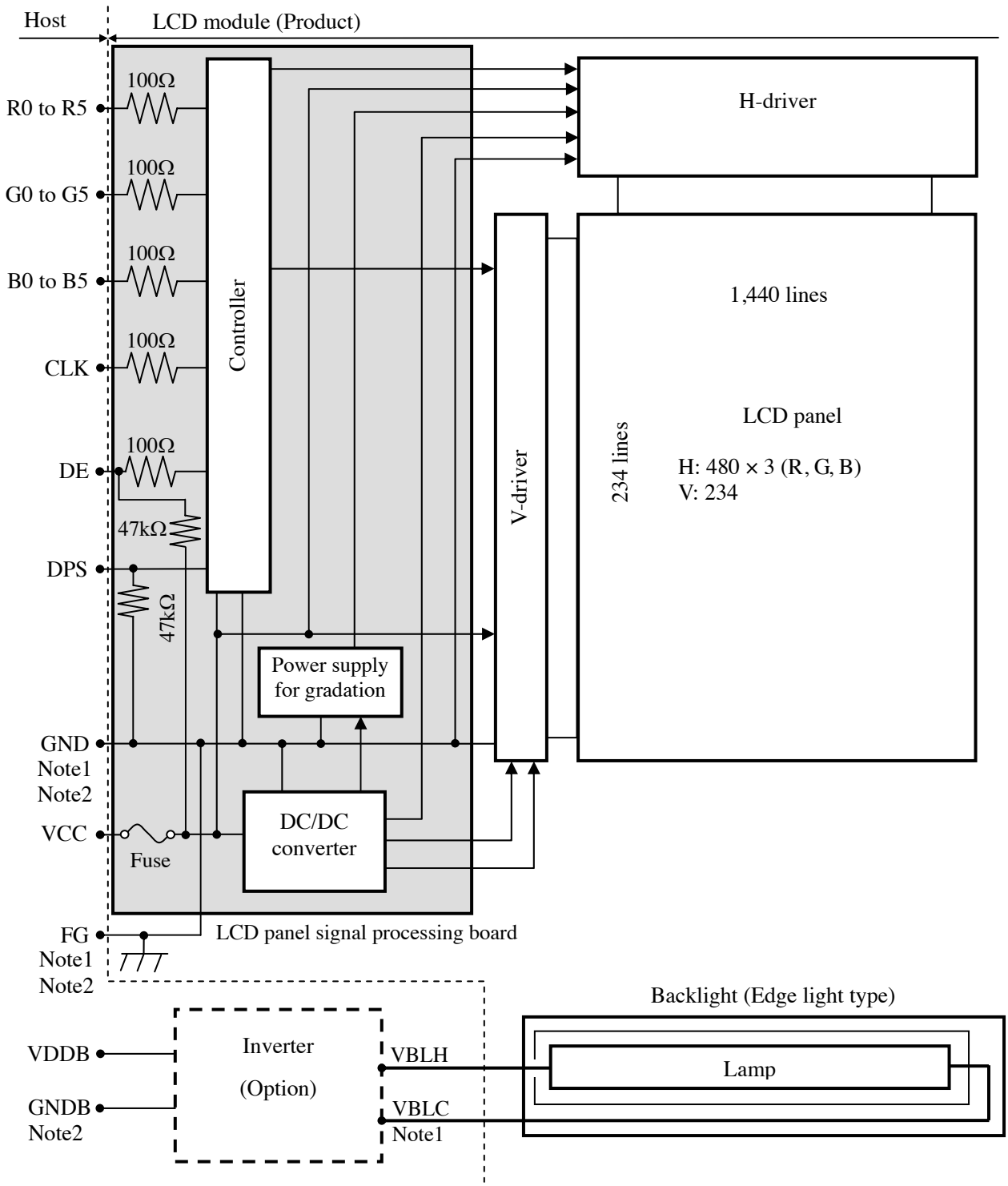
1.3 FEATURES

- High luminance
- High contrast
- Wide viewing angle
- Wide temperature range
- 6-bit digital RGB signals
- Reversible-scan direction
- Edge light type (without inverter)
- Replaceable lamp for backlight

2. GENERAL SPECIFICATIONS

Display area	154.08 (H) × 87.048 (V) mm
Diagonal size of display	18cm (7.0inches)
Drive system	a-Si TFT active matrix
Display color	262,144 colors
Pixel	480 (H) × 234 (V) pixels
Pixel arrangement	RGB (Red dot, Green dot, Blue dot) vertical stripe
Dot pitch	0.107 (H) × 0.372 (V) mm
Pixel pitch	0.321 (H) × 0.372 (V) mm
Module size	174.5 (W) × 105.5 (H) × 10.5 (D) mm (typ.)
Weight	205g (typ.)
Contrast ratio	600:1 (typ.)
Viewing angle	*At the contrast ratio ≥10:1* • Horizontal: Right side 80° (typ.), Left side 80° (typ.) • Vertical: Up side 60° (typ.), Down side 80° (typ.)
Designed viewing direction	*At DPS= Low or open: Normal scan* • Viewing direction without image reversal: down side (6 o'clock) • Viewing direction with contrast peak: up side (12 o'clock) • Viewing angle with optimum grayscale (γ=2.2): normal axis (perpendicular)
Polarizer surface	Clear
Polarizer pencil-hardness	3H (min.) [by JIS K5400]
Color gamut	*At LCD panel center* 40% (typ.) [against NTSC color space]
Response time	*Ton+Toff (10% ←→ 90%)* 25 ms (typ.)
Luminance	*At IBL= 6.0mArms / lamp* 400cd/m^2 (typ.)
Signal system	6-bit digital signals for data of RGB colors, Dot clock (CLK), Data enable (DE)
Power supply voltage	LCD panel signal processing board: 3.3V
Backlight	Edge light type: 1 cold cathode fluorescent lamp (Replaceable part • Lamp holder set: Type No. TBD) (Recommended inverter (Option) • Inverter: Type No. 70PW021)
Power consumption	*At IBL= 6.0mArms / lamp, Checkered flag pattern* TBD W (typ., Power dissipation of the inverter is not included.)

3. BLOCK DIAGRAM



Note1: Relations between GND (Signal ground), FG (Frame ground) and VBLC (Lamp low voltage terminal) in the LCD module are as follows.

GND - FG	Connected
GND - VBLC	Not connected
FG - VBLC	Not connected

Note2: GND, FG and GNDB must be connected to customer equipment's ground, and it is recommended that these grounds are connected together in customer equipment.

4. DETAILED SPECIFICATIONS

4.1 MECHANICAL SPECIFICATIONS

Parameter	Specification	Unit
Module size	174.5 ± 0.5 (W) × 105.5 ± 0.5 (H) × 10.5 ± 0.5 (D) Note1	mm
Display area	154.08 (H) × 87.048 (V) Note1	mm
Weight	205 (typ.), TBD (max.)	g

Note1: See "**7. OUTLINE DRAWINGS**".

4.2 ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	Rating	Unit	Remarks
Power supply voltage	LCD panel signal processing board	VCC	-0.3 to +6.5	V	-
	Lamp voltage	VBLH	TBD	Vrms	
Input voltage for signals	Display signals Note1	VD	-0.3 to VCC+0.3	V	
	Function signal Note2	VF			
Storage temperature		Tst	-30 to +80	°C	-
Operating temperature	Front surface	TopF	-20 to +70	°C	Note3
	Rear surface	TopR	-20 to +70	°C	Note4
Relative humidity Note5		RH	≤ 95	%	Ta≤ 40°C
			≤ 85	%	40 <Ta≤ 50°C
			≤ 55	%	50°C <Ta≤ 60°C
			≤ 36	%	60°C <Ta≤ 70°C
Absolute humidity Note5		AH	≤ 70 Note6	g/m^3	Ta> 70°C

Note1: CLK, DE, DATA (R0 to R5, G0 to G5 and B0 to B5)
Note2: DPS
Note3: Measured at center of LCD panel surface (including self-heat)
Note4: Measured at center of LCD module's rear shield surface (including self-heat)
Note5: No condensation
Note6: Water amount at Ta= 70°C and RH= 36%

4.3 ELECTRICAL CHARACTERISTICS

4.3.1 LCD panel signal processing board

(Ta= 25°C)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage		VCC	3.0	3.3	3.6	V	-
Power supply current		ICC	-	TBD Note1	TBD Note2	mA	-
Logic input voltage for display signals	High	VDH	0.7VCC	-	VCC	V	CMOS level
	Low	VDL	0	-	0.3VCC	V	
Input voltage for DPS signal	High	VFH	0.7VCC	-	VCC	V	
	Low	VFL	0	-	0.3VCC	V	

Note1: Checkered flag pattern [by EIAJ ED-2522]
Note2: Pattern for maximum current

4.3.2 Backlight lamp

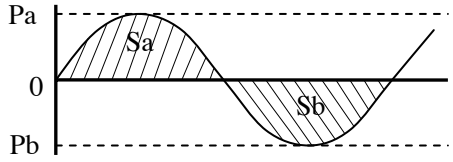
(Ta= 25°C, Note1)

Parameter	Symbol	min.	typ.	max.	Unit	Remarks
Lamp current	IBL	2	6.0	6.5	mArms	at IBL= 6.0mArms: L= 400cd/m^2 Note3
Lamp voltage	VBLH	-	290	-	Vrms	Note2, Note3
Lamp starting voltage	VS	700	-	-	Vrms	Ta= 25°C Note2, Note3, Note4
		950	-	-	Vrms	Ta= -20°C Note2, Note3, Note4
Lamp oscillation frequency	FO	48	51	55	kHz	Note5

Note1: This product consists of 1 backlight lamp.

Note2: The lamp voltage cycle between lamps should be kept on a same phase. "VS" and "VBLH" are the voltage value between low voltage side (Cold) and high voltage side (Hot).

Note3: The asymmetric ratio of working waveform for lamps (Power supply voltage peak ratio, power supply current peak ratio and waveform space ratio) should be less than 5 % (See the following figure.). If the waveform is asymmetric, DC (Direct current) element apply into the lamp. In this case, a lamp lifetime may be shortened, because a distribution of a lamp enclosure substance inclines toward one side between low voltage terminal (Cold terminal) and high voltage terminal (Hot terminal). When designing the inverter, evaluate asymmetric of lamp working waveform sufficiently.



$$\frac{|Pa - Pb|}{Pb} \times 100 \leq 5\%$$

$$\frac{|Sa - Sb|}{Sb} \times 100 \leq 5\%$$

Pa: Supply voltage/current peak for positive, Pb: Supply voltage/current peak for negative
Sa: Waveform space for positive part, Sb: Waveform space for negative part.

Note4: The inverter should be designed so that the lamp starting voltage can be maintained for more than 1 second. Otherwise the lamp may not be turned on.

Note5: In case "FO" is not the recommended value, beat noise may display on the screen, because of interference between "FO" and "1/th". Recommended value of "FO" is as following

$$FO = \frac{1}{4} \times \frac{1}{th} \times (2n\text{-}1)$$

th: Horizontal cycle (See "**4.9.2 Timing characteristics**".)
n: Natural number (1, 2, 3 ·····)

Note6: Method of lamp cable installation may invite fluctuation of lamp current and voltage or asymmetric of lamp working waveform. When designing method of lamp cable installation, evaluate the fluctuation of lamp current, voltage and working waveform sufficiently.

4.3.3 Power supply voltage ripple

This product works, even if the ripple voltage levels are beyond the permissible values as following the table, but there might be noise on the display image.

Power supply voltage		Ripple voltage Note1 (Measure at input terminal of power supply)	Unit
VCC	3.3V	≤ 100	mVp-p

Note1: The permissible ripple voltage includes spike noise.

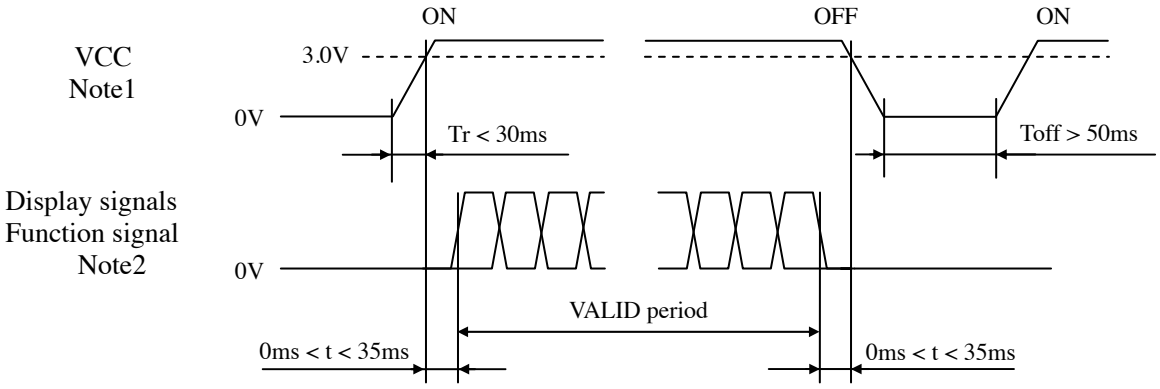
4.3.4 Fuse

Parameter	Fuse		Rating	Fusing current	Remarks
	Type	Supplier			
VCC	TBD	TBD	TBD TBD	TBD	Note1

Note1: The power supply capacity should be more than the fusing current. If it is less than the fusing current, the fuse may not blow in a short time, and then nasty smell, smoke and so on may occur.

4.4 POWER SUPPLY VOLTAGE SEQUENCE

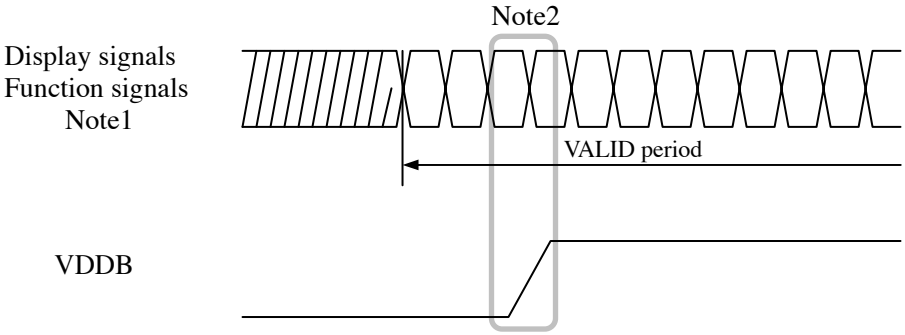
4.4.1 LCD panel signal processing board



Note1: In terms of voltage variation (voltage drop) while VCC rising edge is below 3.0V, a protection circuit may work, and then this product may not work.

Note2: Display signals (CLK, DE, DATA (R0 to R5, G0 to G5, B0 to B5)) and function signal (DPS) must be Low or High-impedance, exclude the VALID period (See above sequence diagram), in order to avoid that internal circuits is damaged.
If some of display and function signals of this product are cut while this product is working, even if the signal input to it once again, it might not work normally. VCC should be cut when the display and function signals are stopped.

4.4.2 Inverter (Option)



Note1: These are the display and function signals for LCD panel signal processing board.

Note2: The backlight should be turned on within the valid period of display and function signals, in order to avoid unstable data display.

4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS

4.5.1 LCD panel signal processing board

CN1 socket (LCD module side): DF9C-31P-1V (2∗) (Hirose Electric Co., Ltd. (HRS))
Adaptable plug: DF9-31S-1V (2∗), DF9-31S-1V (3∗) (Hirose Electric Co., Ltd. (HRS))

Pin No.	Symbol	Signal	Remarks
1	GND	Ground	Note1
2	CLK	Dot clock	-
3	RSVD	-	Connect this pin to GND.
4	RSVD	-	
5	GND	Ground	Note1
6	R0	Red data (LSB)	Least significant bit
7	R1	Red data	-
8	R2	Red data	
9	R3	Red data	
10	R4	Red data	
11	R5	Red data (MSB)	Most significant bit
12	GND	Ground	Note1
13	G0	Green data (LSB)	Least significant bit
14	G1	Green data	-
15	G2	Green data	
16	G3	Green data	
17	G4	Green data	
18	G5	Green data (MSB)	Most significant bit
19	GND	Ground	Note1
20	B0	Blue data (LSB)	Least significant bit
21	B1	Blue data	-
22	B2	Blue data	
23	B3	Blue data	
24	B4	Blue data	
25	B5	Blue data (MSB)	Most significant bit
26	GND	Ground	Note1
27	DE	DE signal	-
28	VCC	Power supply	Note1
29	VCC	Power supply	
30	RSVD	-	Keep this pin Open.
31	DPS	Selection of scan direction	High: Reverse scan Low or Open: Normal scan Note2

Note1: All GND and VCC terminals should be used without any non-connected lines.
Note2: See "**4.8 SCANNING DIRECTIONS**".

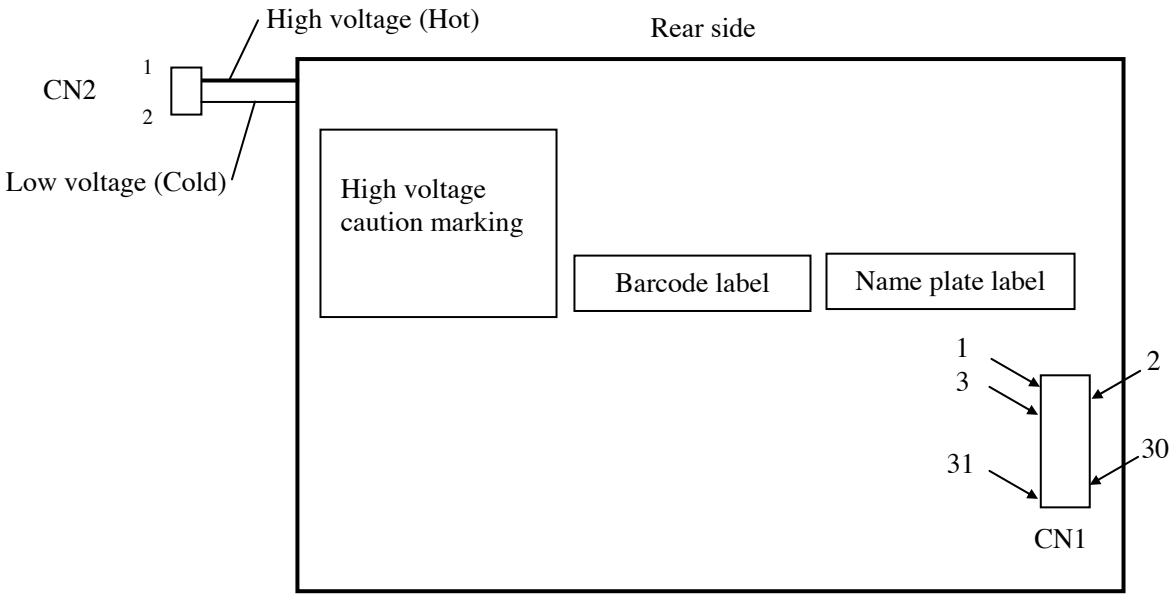
4.5.2 Backlight lamp

Attention: VBLH and VBLC must be connected correctly. Wrong connections will cause electric shock and also break down of the product.

CN2 plug (LCD module side): BHR-02(8.0)VS-1N (J.S.T Mfg. Co., Ltd.)
Adaptable socket: SM02(8.0)B-BHS-1, SM02(8.0)B-BHS,
SM02(8.0)B-BHS-1N (J.S.T Mfg. Co., Ltd.)

Pin No.	Symbol	Signal	Remarks
1	VBLH	High voltage (Hot)	Cable color: Pink
2	VBLC	Low voltage (Cold)	Cable color: Black

4.5.3 Positions of plugs and a socket



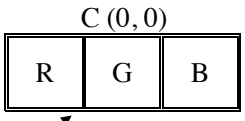
4.6 DISPLAY COLORS AND INPUT DATA SIGNALS

This product can display in equivalent to 262,144 colors in 64 gray scales. Also the relation between display colors and input data signals is as the following table.

Display colors		Data signal (0: Low level, 1: High level)																	
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	dark	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑				:						:						:		
	↓				:						:						:		
	bright	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
		1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	dark	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	↑				:						:						:		
	↓				:						:						:		
	bright	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
		0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Blue gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	↑				:						:						:		
	↓				:						:						:		
	bright	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

4.7 DISPLAY POSITIONS

The following table is the coordinates per pixel (See "**4.8 SCANNING DIRECTIONS**".).



C(0, 0)	C(1, 0)	• • •	C(X, 0)	• • •	C(478, 0)	C(479, 0)
C(0, 1)	C(1, 1)	• • •	C(X, 1)	• • •	C(478, 1)	C(479, 1)
•	•	•	•	•	•	•
•	•	• • •	•	• • •	•	• • •
•	•	•	•	•	•	•
C(0, Y)	C(1, Y)	• • •	C(X, Y)	• • •	C(478, Y)	C(479, Y)
•	•	•	•	•	•	•
•	•	• • •	•	• • •	•	•
•	•	•	•	•	•	•
C(0, 232)	C(1, 232)	• • •	C(X, 232)	• • •	C(478, 232)	C(479, 232)
C(0, 233)	C(1, 233)	• • •	C(X, 233)	• • •	C(478, 233)	C(479, 233)

4.8 SCANNING DIRECTIONS

The following figures are seen from a front view. Also the arrow shows the direction of scan.

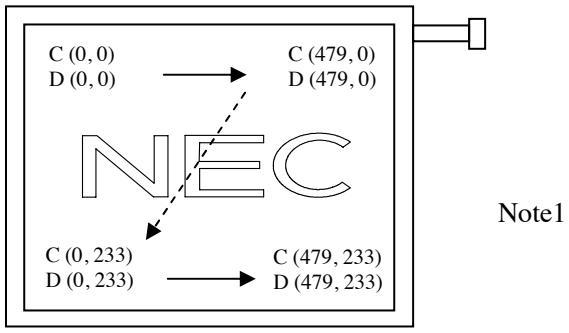


Figure 1. Normal scan (DPS: Low or Open)

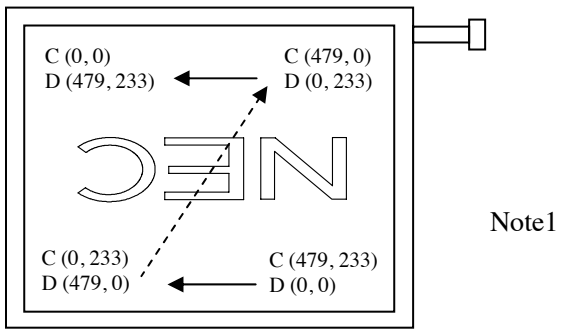


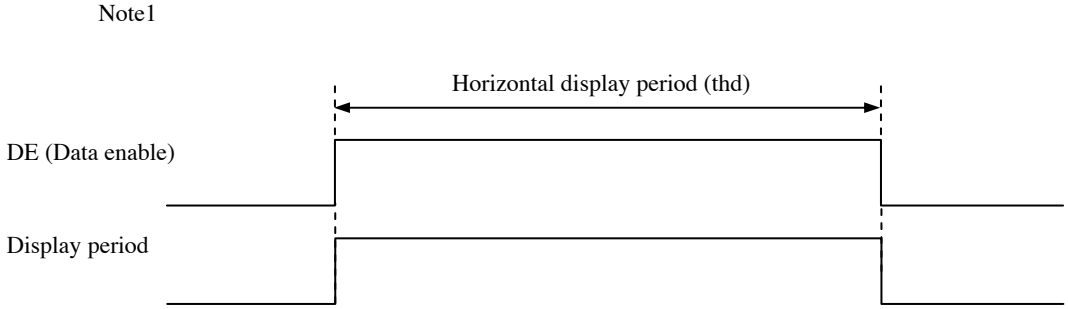
Figure 2. Reverse scan (DPS: High)

Note1: Meaning of C (X, Y) and D (X, Y)
C (X, Y): The coordinates of the display position (See "**4.7 DISPLAY POSITIONS**".)
D (X, Y): The data number of input signal for LCD panel signal processing board

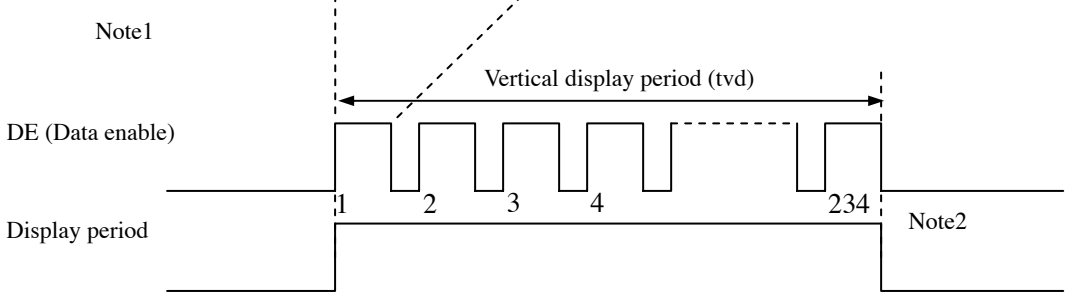
4.9 INPUT SIGNAL TIMINGS

4.9.1 Outline of input signal timings

• Horizontal signal



• Vertical signal



Note1: This diagram indicates virtual signal for set up to timing.
Note2: See "**4.9.3 Input signal timing chart**" for numeration of pulse.

4.9.2 Timing characteristics

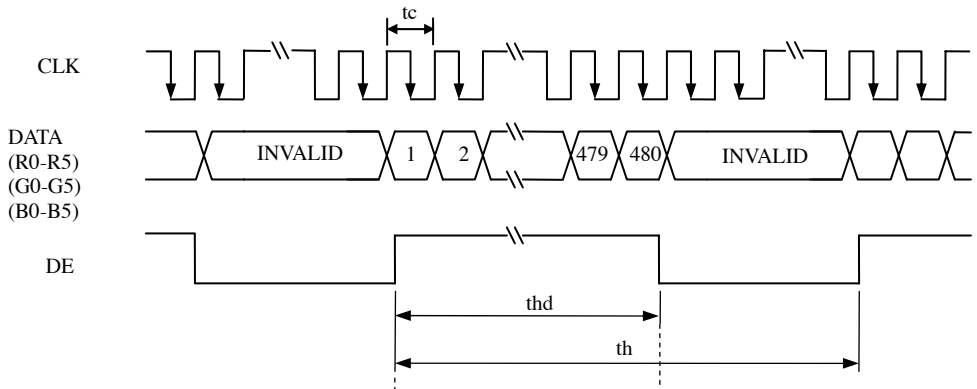
(Note1)

Parameter			Symbol	min.	typ.	max.	Unit	Remarks
CLK	Frequency		1/tc	8	9.566	11	MHz	104.54ns (typ.)
	Duty		tcd	0.4	0.5	0.6	-	-
	Rise time, Fall time		tcrf	-	-	10	ns	
DATA (R0-R5) (G0-G5) (B0-B5)	CLK-DATA	Setup time	tds	3	-	-	ns	-
		Hold time	tdh	5	-	-	ns	
	Rise time, Fall time		tdrf	-	-	10	ns	
DE	Horizontal	Cycle	th	55.27	63.56	76.00	µs	15.734kHz (typ.)
				-	608	-	CLK	-
		Display period	thd	480			CLK	
	Vertical (One frame)	Cycle	tv	14.49	16.65	19.91	ms	59.94Hz (typ.)
				-	262	-	H	-
		Display period	tvd	234			H	
	CLK-DE	Setup time	tdes	3	-	-	ns	
		Hold time	tdeh	5	-	-	ns	
	Rise time, Fall time		tderf	-	-	10	ns	

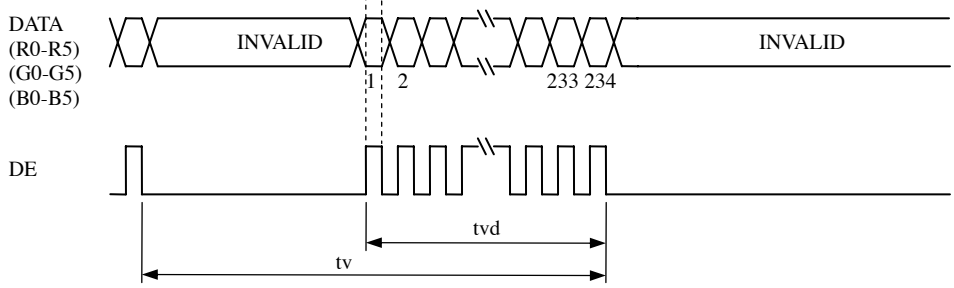
Note1: Definition of parameters is as follows.
tc= 1CLK, tcd= tch/tc, th= 1H

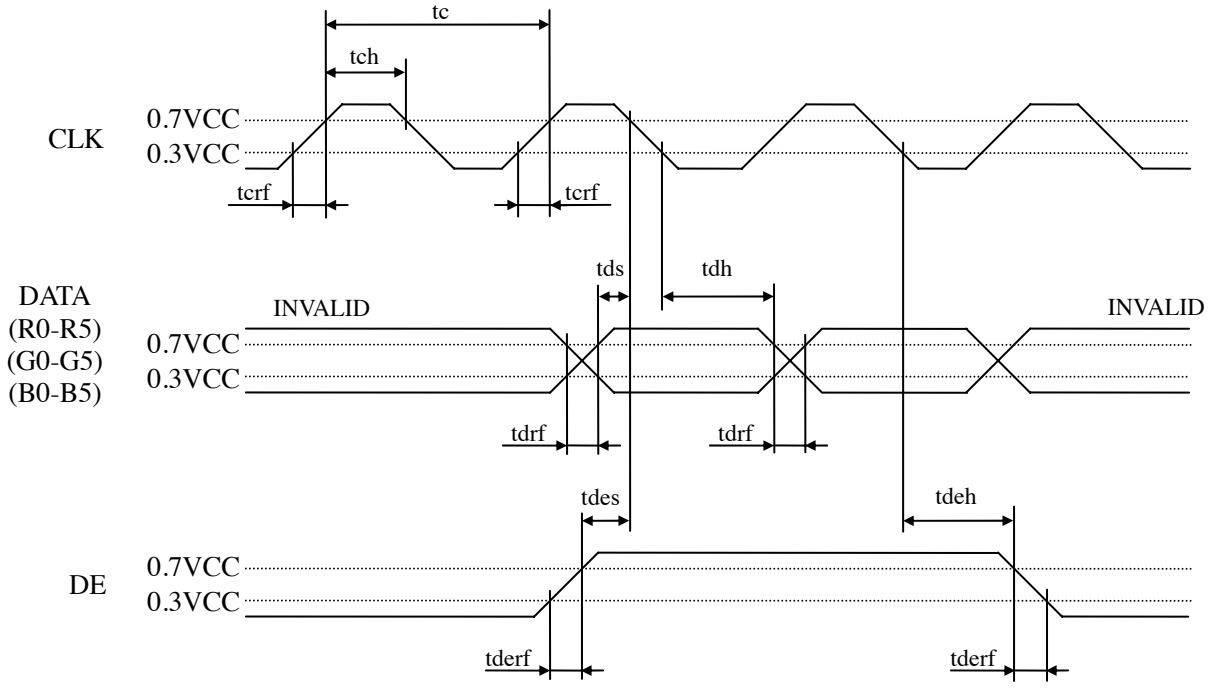
4.9.3 Input signal timing chart

Horizontal timing



Vertical timing





4.10 OPTICS

4.10.1 Optical characteristics

(Note1, Note2)

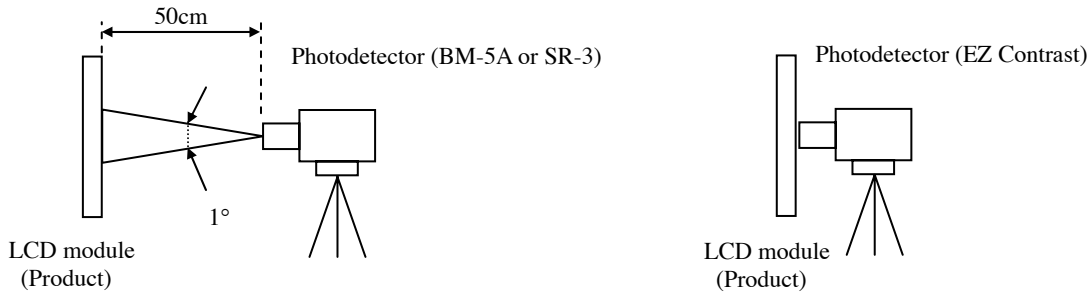
Parameter		Condition	Symbol	min.	typ.	max.	Unit	Measuring instrument	Remarks
Luminance		White at center θR= 0°, θL= 0°, θU= 0°, θD= 0°	L	280	400	-	cd/m^2	BM-5A	-
Contrast ratio		White/Black at center θR= 0°, θL= 0°, θU= 0°, θD= 0°	CR	300	600	-	-	BM-5A	Note3
Luminance uniformity		White θR= 0°, θL= 0°, θU= 0°, θD= 0°	LU	-	1.25	1.4	-	BM-5A	Note4
Chromaticity	White	**x** coordinate	Wx	0.283	0.313	0.343	-	SR-3	Note5
		y coordinate	Wy	0.299	0.329	0.359	-		
	Red	**x** coordinate	Rx	-	TBD	-	-		
		y coordinate	Ry	-	TBD	-	-		
	Green	**x** coordinate	Gx	-	TBD	-	-		
		y coordinate	Gy	-	TBD	-	-		
	Blue	**x** coordinate	Bx	-	TBD	-	-		
		y coordinate	By	-	TBD	-	-		
Color gamut		θR= 0°, θL= 0°, θU= 0°, θD= 0° at center, against NTSC color space	C	35	40	-	%		
Response time		White to Black	Ton	-	6	15	ms	BM-5A	Note6 Note7
		Black to White	Toff	-	19	47	ms		
Viewing angle	Right	θU= 0°, θD= 0°, CR≥ 10	θR	70	80	-	°	EZ Contrast	Note8
	Left	θU= 0°, θD= 0°, CR≥ 10	θL	70	80	-	°		
	Up	θR= 0°, θL= 0°, CR≥ 10	θU	50	60	-	°		
	Down	θR= 0°, θL= 0°, CR≥ 10	θD	70	80	-	°		

Note1: These are initial characteristics.

Note2: Measurement conditions are as follows.

Ta= 25°C, VCC= 3.3V, IBL= 6.0mArms/lamp, Display mode: WQVGA, Horizontal cycle= 1/15.734kHz, Vertical cycle= 1/59.94Hz, DPS= Low or Open: Normal scan

Optical characteristics are measured at luminance saturation after 20minutes from working the product, in the dark room. Also measurement methods are as follows.



Note3: See "**4.10.2 Definition of contrast ratio**".

Note4: See "**4.10.3 Definition of luminance uniformity**".

Note5: These coordinates are found on CIE 1931 chromaticity diagram.

Note6: Product surface temperature: TopF= TBD°C

Note7: See "**4.10.4 Definition of response times**".

Note8: See "**4.10.5 Definition of viewing angles**".

4.10.2 Definition of contrast ratio

The contrast ratio is calculated by using the following formula.

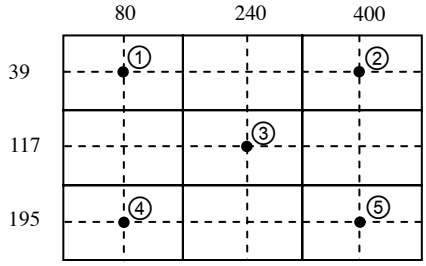
$$\text{Contrast ratio (CR)} = \frac{\text{Luminance of white screen}}{\text{Luminance of black screen}}$$

4.10.3 Definition of luminance uniformity

The luminance uniformity is calculated by using following formula.

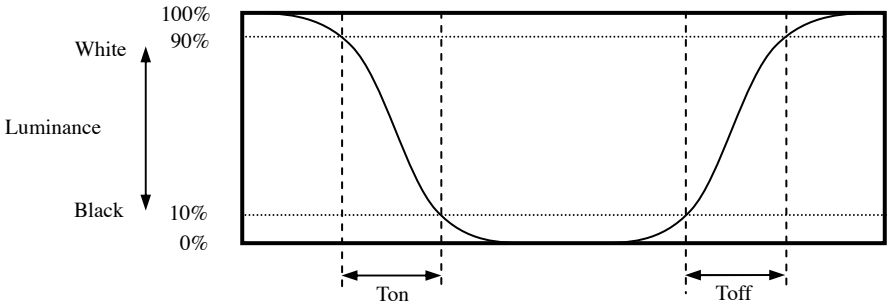
$$\text{Luminance uniformity (LU)} = \frac{\text{Maximum luminance from ① to ⑤}}{\text{Minimum luminance from ① to ⑤}}$$

The luminance is measured at near the 5 points shown below.

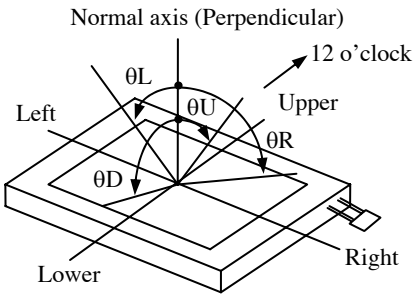


4.10.4 Definition of response times

Response time is measured, the luminance changes from "white" to "black", or "black" to "white" on the same screen point, by photo-detector. Ton is the time it takes the luminance change from 90% down to 10%. Also Toff is the time it takes the luminance change from 10% up to 90% (See the following diagram.).



4.10.5 Definition of viewing angles

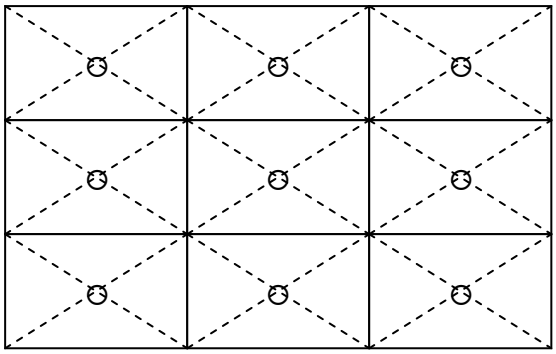


5. RELIABILITY TESTS

Test item	Condition	Judgement
High temperature and humidity (Operation)	① 60 ± 2°C, RH= 90%, 240hours ② Display data is black.	No display malfunctions Note1
High temperature (Operation)	① 70 ± 3°C, 240hours ② Display data is black.	
Heat cycle (Operation)	① -20 ± 3°C…1hour 70 ± 3°C…1hour ② 50cycles, 4 hours/cycle ③ Display data is black.	
Thermal shock (Non operation)	① -30 ± 3°C…30minutes 80 ± 3°C…30minutes ② 100cycles, 1hour/cycle ③ Temperature transition time is within 5 minutes.	
ESD (Operation)	① 150pF, 150Ω, ±10kV ② 9 places on a panel surface Note2 ③ 10 times each places at 1 sec interval	
Dust (Operation)	① Sample dust: No. 15 (by JIS-Z8901)) ② 15 seconds stir ③ 8 times repeat at 1 hour interval	
Vibration (Non operation)	① 5 to 100Hz, 19.6m/s^2 ② 1 minute/cycle ③ X, Y, Z direction ④ 120 times each directions	No display malfunctions No physical damages Note1
Mechanical shock (Non operation)	① 539m/ s^2, 11ms ② ±X, ±Y, ±Z direction ③ 5 times each directions	

Note1: Display and appearance are checked under environmental conditions equivalent to the inspection conditions of defect criteria.

Note2: See the following figure for discharge points.



6. PRECAUTIONS

6.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. **Be sure to read "6.2 CAUTIONS" and "6.3 ATTENTIONS", after understanding these contents!**

This sign has the meaning that customer will be injured by himself or the product will sustain a damage, if customer has wrong operations.

This sign has the meaning that customer will get an electrical shock, if customer has wrong operations.

This sign has the meaning that customer will be injured by himself, if customer has wrong operations.

6.2 CAUTIONS

* **Do not touch the working backlight. There is a danger of an electric shock.**

* **Do not touch the working backlight. There is a danger of burn injury.**
* **Do not shock and press the LCD panel and the backlight! There is a danger of breaking, because they are made of glass. (Shock: To be not greater 539m/s^2 and to be not greater 11ms, Pressure: To be not greater 19.6 N (ϕ16mm jig))**

6.3 ATTENTIONS 

6.3.1 Handling of the product

① Take hold of both ends without touching the circuit board when the product (LCD module) is picked up from inner packing box to avoid broken down or misadjustment, because of stress to mounting parts on the circuit board.
② Do not hook nor pull cables such as lamp cable, and so on, in order to avoid any damage.
③ When the product is put on the table temporarily, display surface must be placed downward.
④ When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
⑤ The torque for product mounting screws must never exceed 0.147 N·m. Higher torque might result in distortion of the bezel. And the length of product mounting screws must be ≤ 2.0mm.
⑥ The product must be installed using mounting holes without undue stress such as bends or twist (See outline drawings). And do not add undue stress to any portion (such as bezel flat area) except. Bends or twist described above and undue stress to any portion except mounting hole portion may cause display mura.
⑦ Do not press or rub on the sensitive product surface. When cleaning the product surface, use of the cloth with ethanolic liquid such as screen cleaner for LCD is recommended.
⑧ Do not push nor pull the interface connectors while the product is working.
⑨ Do not bend or unbend the lamp cable at the near part of the lamp holding rubber, to avoid the damage for high voltage side of the lamp.

⑩ If the lamp cable is attached on the metal part of the product directly, high frequency leak current to the metal part may occur, then the brightness may decrease or the lamp may not be turned on.
⑪ When handling the product, use of an original protection sheet on the product surface (polarizer) is recommended for protection of product surface. Adhesive type protection sheet may change color or characteristics of the polarizer.

6.3.2 Environment

① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid dusts and sunlight, when storing the product.
② In order to prevent dew condensation occurring by temperature difference, the product packing box should be opened after enough time being left under the environment of an unpacking room. Evaluate the leaving time sufficiently because a situation of dew condensation occurring is changed by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with packing state)
③ Do not operate in high magnetic field. Circuit boards may be broken down by it.
④ This product is not designed as radiation hardened.

6.3.3 Characteristics

The following items are neither defects nor failures.

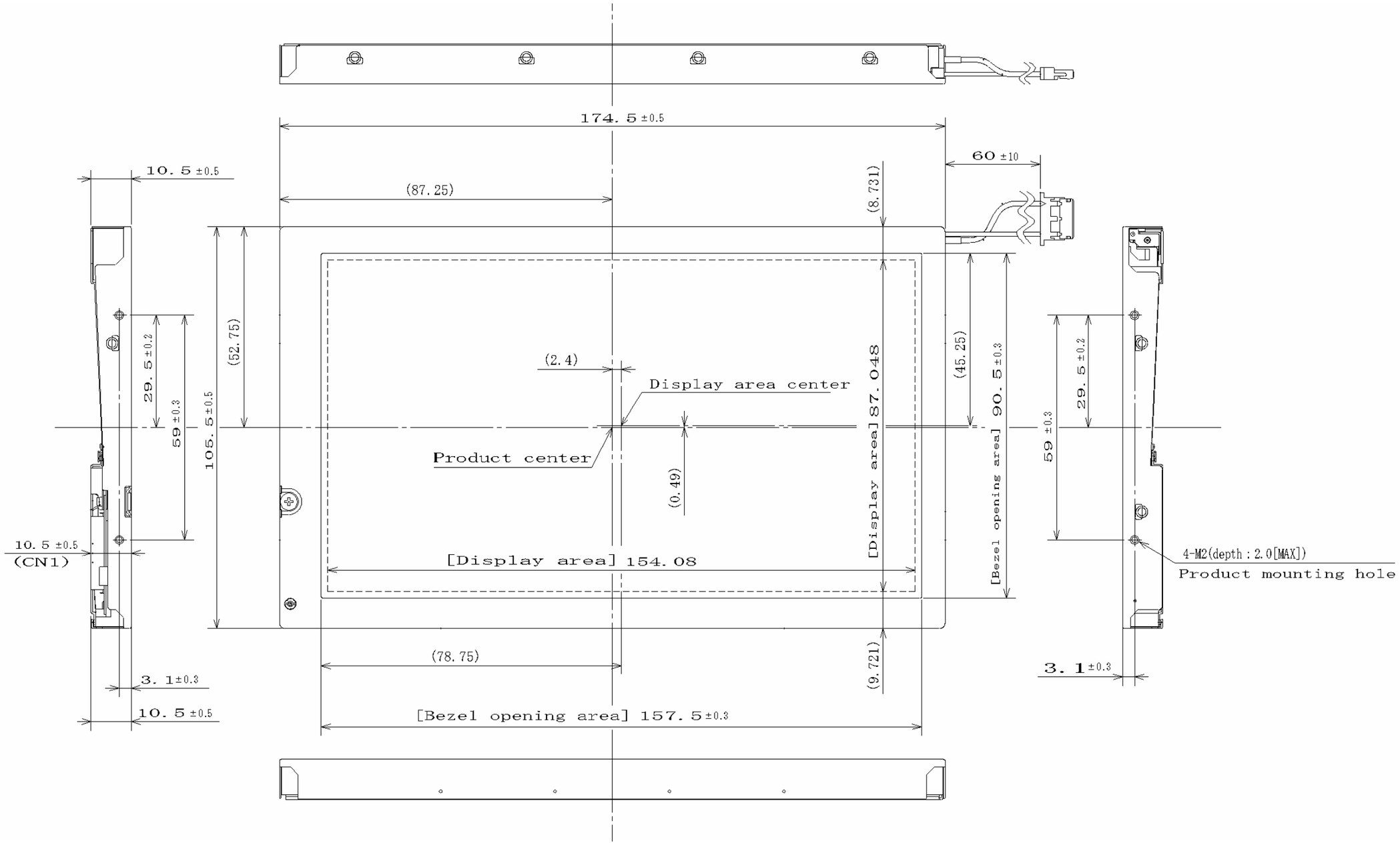
① Characteristics of the LCD (such as response time, luminance, color uniformity and so on) may be changed depending on ambient temperature. If the product is stored under condition of low temperature for a long time, it may cause display mura. In this case, the product should be operated after enough time being left under condition of operating temperature.
② Display mura, flicker, vertical seam or small spot may be observed depending on display patterns.
③ Optical characteristics (e.g. luminance, display uniformity, etc.) gradually is going to change depending on operating time, and especially low temperature, because the LCD has cold cathode fluorescent lamps.
④ Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen.
⑤ The display color may be changed depending on viewing angle because of the use of condenser sheet in the backlight.
⑥ Optical characteristics may be changed depending on input signal timings.
⑦ The interference noise between input signal frequency for this product's signal processing board and luminance control frequency of the inverter may appear on a display. Set up luminance control frequency of the inverter so that the interference noise does not appear.

6.3.4 Other

① All GND and VCC terminals should be used without any non-connected lines.
② Do not disassemble a product or adjust variable resistors.
③ See "REPLACEMENT MANUAL FOR LAMP HOLDER SET", when replacing backlight lamps.
④ Pay attention not to insert foreign materials inside of the product, when using tapping screws.
⑤ Pack the product with original shipping package, in order to avoid any damages during transportation, when returning the product to NEC for repair and so on.

7. OUTLINE DRAWINGS

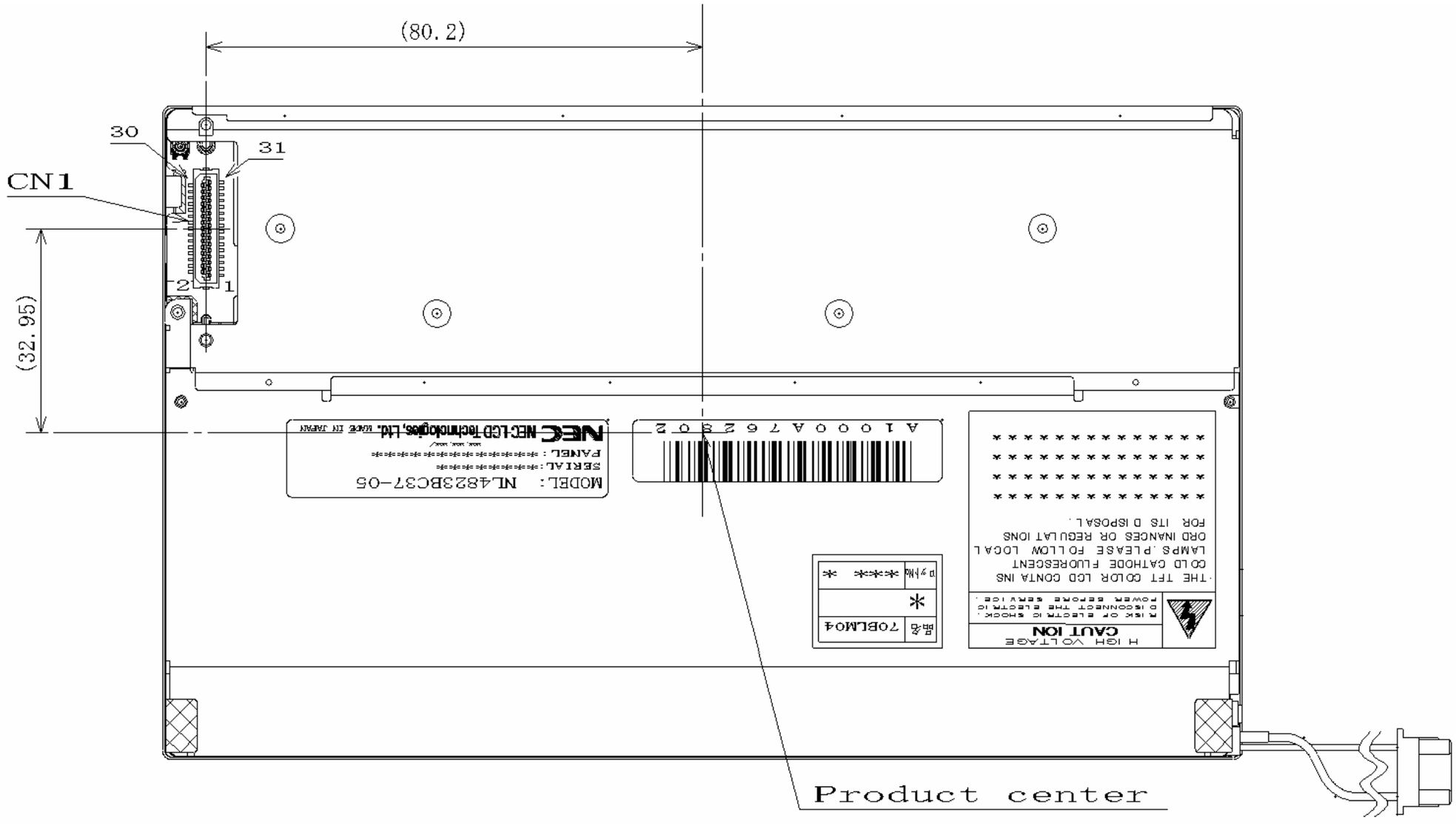
7.1 FRONT VIEW



Note1: The values in parentheses are for reference.
Note2: The torque for product mounting screws must never exceed 0.147N·m. And the length of mounting screws must be ≤ 2.0mm.

Unit: mm

7.2 REAR VIEW



Note1: The values in parentheses are for reference.
Note2: The torque for product mounting screws must never exceed 0.147N·m. And the length of mounting screws must be ≤ 2.0mm.

Unit: mm

REVISION HISTORY

The inside of latest specifications is revised to the clerical error and the major improvement of previous edition. Only a changed part such as functions, characteristic value and so on that may affect a design of customers, are described especially below.

Edition	Document number	Prepared date	Revision contents and signature
1st edition	DOD-PD-1306	Jan. 27, 2006	**Revision contents** New issue. **Writer** *Approved by* T. ITO *Checked by* ——— *Prepared by* R. KAWASHIMA
2nd edition	DOD-MD -0086	June. 5, 2006	**Revision contents** P5 GENERAL SPECIFICATIONS, • Weight: TBDg (typ.) → 205g (typ.) • Contrast ratio: TBD (typ.) → 600:1 (typ.) • Viewing angle-Vertical: Up side 80° (typ.), Down side 60° (typ.) → Up side 60° (typ.), Down side 80° (typ.) • Designed viewing direction - Viewing direction without image reversal: up side (12 o'clock)→down side (6 o'clock) - Viewing direction with contrast peak: down side (6 o'clock) → up side (12 o'clock) • Response time: TBDms (typ.) → 25ms (typ.) • Luminance,Power consuption: At IBL=5.0mArms → At IBL=6.0mArms • Backlight- Inverter: Type No. TBD →Type No. 70PW021 P7 DETAILED SPECIFICATIONS -MECHANICAL SPECIFICATIONS • Weight: TBDg (typ.) → 205g ((typ.) P9 ELECTRICAL CHARACTERISTICS-Backlight lamp • Lamp current (IBL): 5.0mArms (typ.) → 6.0mArms (typ.) P12 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS • CN1 socket (LCD module side): DF9B-31P-1V(3∗) →DF9C-31P-1V(2∗) • Adaptable plug-Pin No.31(Symbol): N.C. → RSVD P13 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS -Backlight lamp • CN2 plug(LCD module side) ,Aduptable socket ,Pin No. ,Remarks: change -Position of plugs and a socket • CN2 Pin No.:3→ 2 P19 OPTICS- Optical characteristics • Luminance (L): TBD (min.) → 280(min.) • Contrast ratio (CR): TBD (min., max.) → 300(min.), 600(max.) • Response time(Ton): TBD (typ., max.)ms → 6(typ.), 15(max.) ms (Toff): TBD (typ., max.)ms → 19(typ.), 47(max.) ms • Viewing angle-Up(θU): 70 (min.)°, 80(typ.)° →50 (min.)°, 60(typ.)° - Down(θD): 50 (min.)°, 60(typ.)° →70 (min.)°, 80(typ.)° • Note2: IBL=5.0mArms/lamp → 6.0mArms/lamp P23 PRECAUTIONS-ATTENTIONS • Characteristics: change of expression P24 Outline drawings(change) **Writer** *Approved by* T. OGAWA *Checked by* ——— *Prepared by* T. OGAWA

REVISION HISTORY

Edition	Document number	Prepared date	Revision contents and signature
3rd edition	DOD-PP-0014	July 25, 2006	**Revision contents** P9 Backlight lamp • Lamp current (IBL): → 2 mArms (min.), 6.5 mArms (max.) • Lamp voltage (VBLH): → 290 Vrms (typ.) • Lamp starting voltage (VS): → 700 Vrms (min.) Ta=25°C, 950 Vrms (min.) Ta=-20°C • Lamp oscillation frequency (FO): → 48 kHz (min.), 51 kHz (typ.), 55 kHz (max.) **Signature of writer** *Approved by* T. OGAWA *Checked by* *Prepared by* A. KUMANO